

ANR MoveDVDC Project;

Project objectives and experimental programme

P.Hornych – Gustave Eiffel University (UGE)

ANR MOVEDVDC PROJECT - Modelling of Ageing and Damage to Assess Pavement Service Life

OBJECTIVES:

Project related to issues of **road asset preservation**

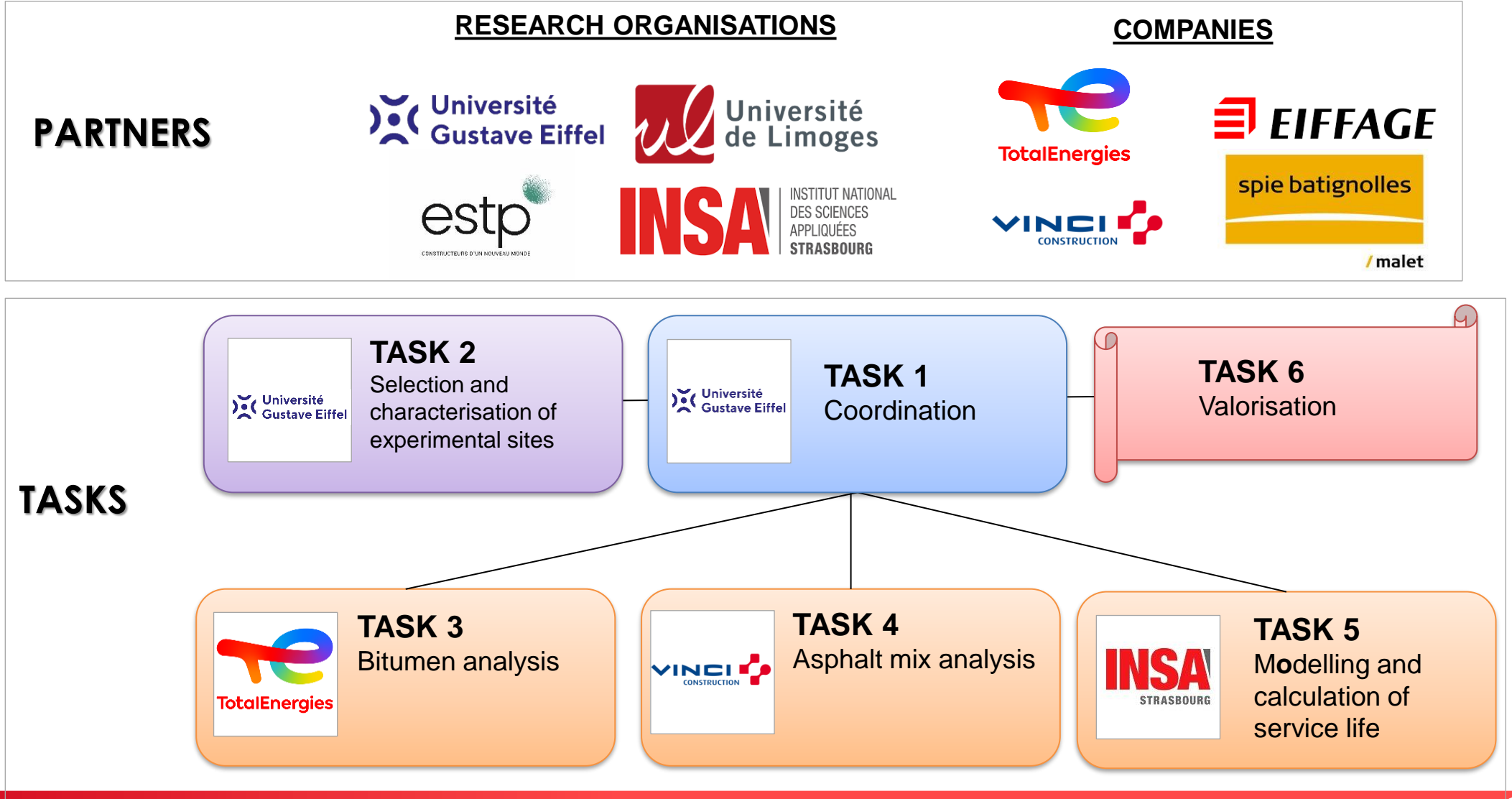
Associated with theme 1 of the DVDC NP “material degradation mechanisms”.

Challenge: Better assess the **mechanical performance** and **residual service life** of old bituminous materials, present in pavements in-service, in order to better assess the residual service life of these pavements, and maintenance needs.

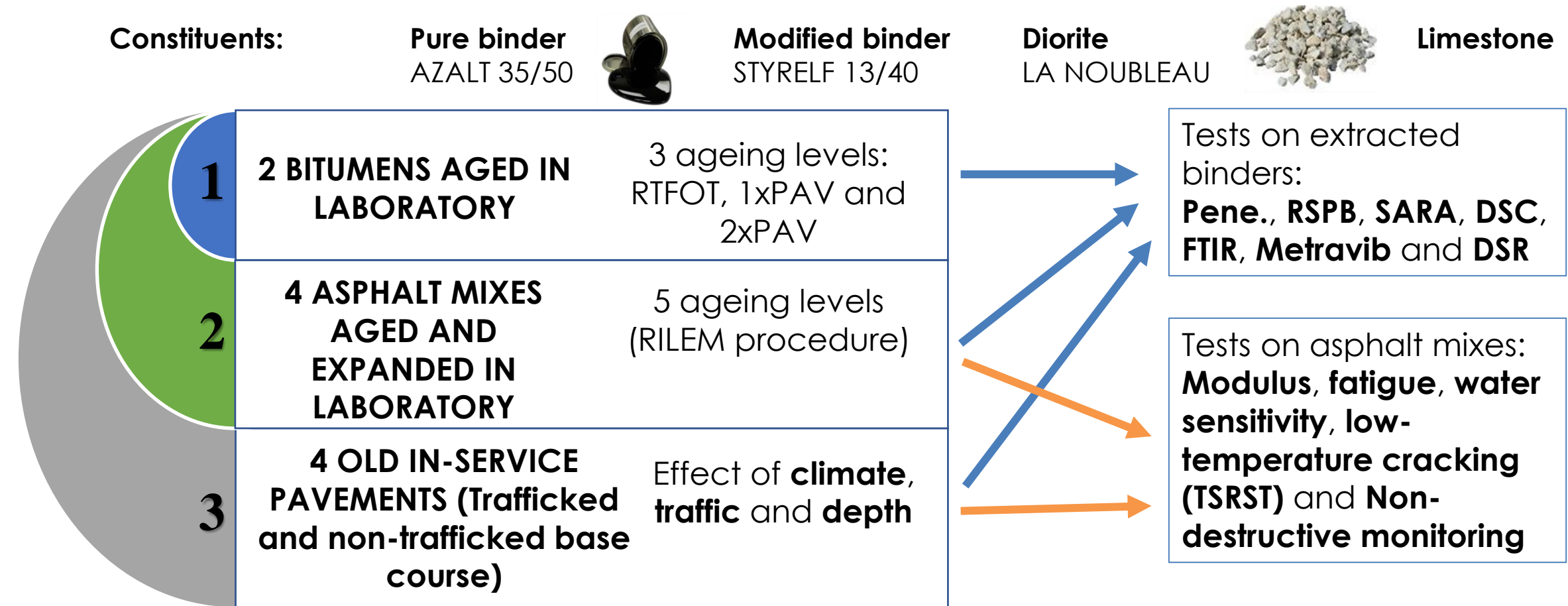
Guiding principles:

- Limit the scope to **base materials**, which largely determine the structural strength of pavements and their service life
- Focus on the mechanisms of both **ageing** and **mechanical damage**
- Conduct studies both on: **binders** and **asphalt mixes**, on materials sampled **in situ** and aged **in the lab**

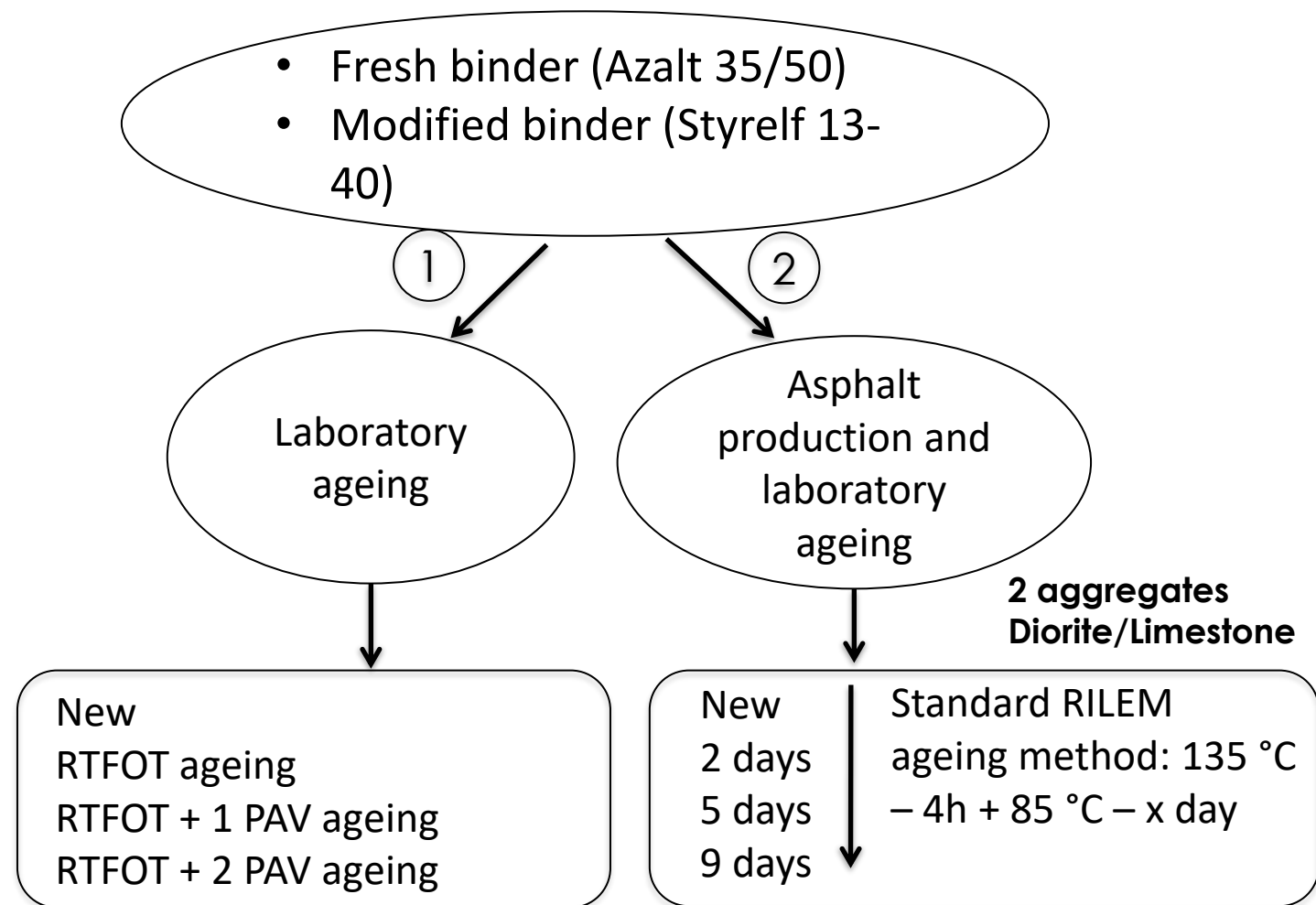




Study of base course materials (type GB3) (GB= Bituminous mixture for base layer) Experimental programme on several levels



Preparation of materials:



3

Asphalt mixes and binders extracted from 4 sites



- RD700 (Dijon)
- A35 (Strasbourg)
- RD34 (Montpellier)
- Fatigue carousel (Nantes)



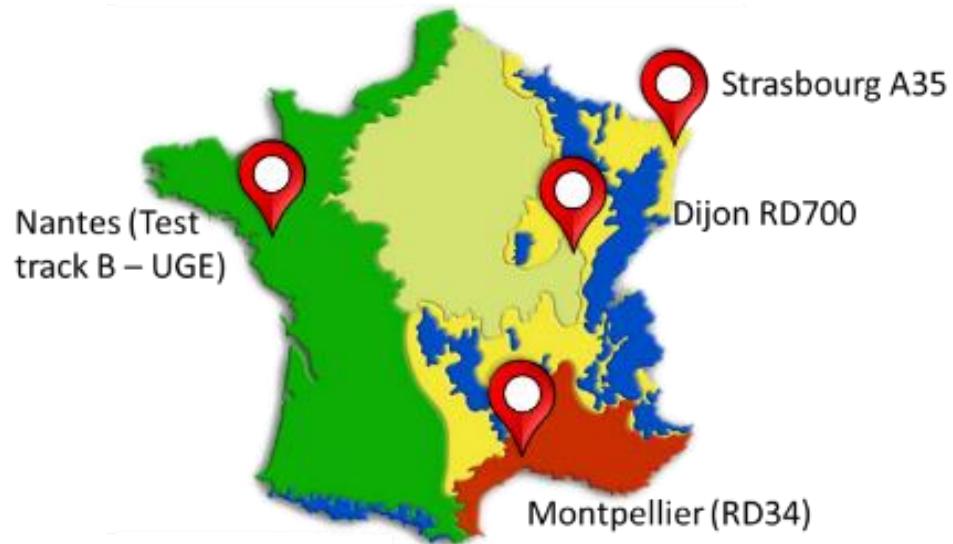
Four material sampling sites

Bituminous pavements with medium to heavy traffic
age \approx 20 years – structure made of GB3

Low to medium damage

Samples from trafficked and non-trafficked areas

Characterisation of damage



Sections sampled on A35
near Strasbourg



Samples taken
from trafficked and
non-trafficked zones
Analysis of extracted
asphalt mixes and
binders



Samples – RD14 near Montpellier



Tests carried out on binders

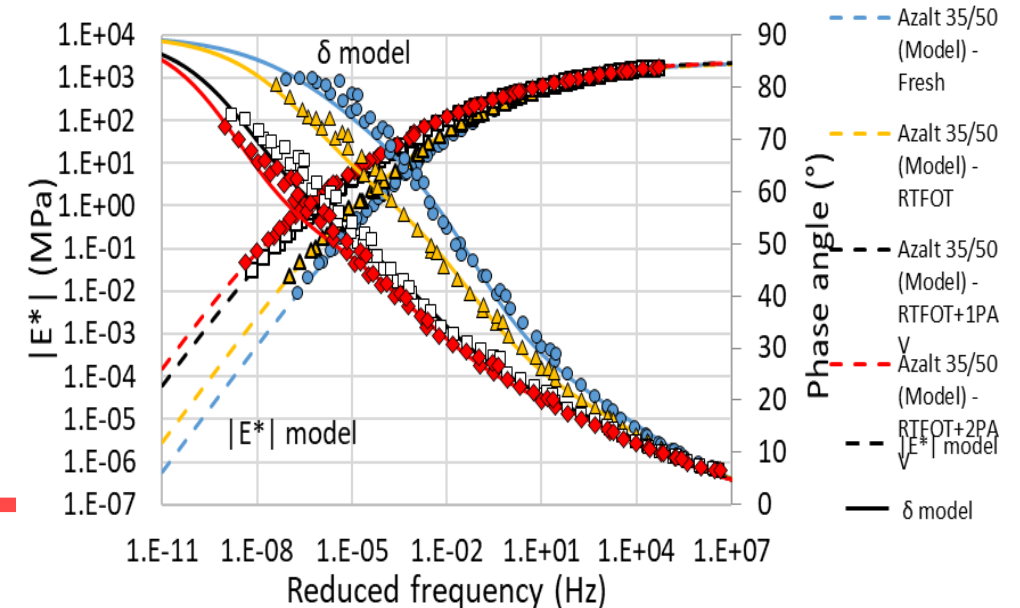
Test	Laboratory
Penetrability, RSPB	Total
SARA fractions	Total
Differential Scanning Calorimetry (DSC)	UGE, ESTP
DSR	ESTP, SB Malet
Metravib	UGE
Infrared spectrometry (FTIR)	ESTP, SB Malet

Large test database

- Analysis of aged binders alone and asphalt mix extracts
- Analysis of changes in physico-chemical and rheological parameters in accordance with ageing
- Identification of ageing level indicators
- Links between binders and asphalt mixes



Modulus standard and phase angle



Tests conducted on asphalt mixes

Test	Laboratory
Complex modulus	UGE
Fatigue	Vinci Construction, Eiffage, SB Malet
Water-resistance (ITSR test, Duriez)	Vinci Construction, ESTP
Low-temperature cracking (TSRST test)	UGE
Visualisation of cracks (impregnation)	Vinci Construction
Mechanical tests + ultrasound measurements, acoustic emission tests	University of Limoges, Vinci Construction, Eiffage, SB Malet



Large test database



- Development of residual performance evaluation methods
- Analysis of changes in mechanical properties in accordance with ageing
- Detection of damage via non-destructive methods (ultrasound, acoustic emissions)



L'exploitation
et la maintenance
des infrastructures



ANR MoveDVDC

Some significant project results

Rodrigo Siroma – Colas

Mokhfi Takarli – University of Limoges

Bertrand Pouteau – Vinci Construction

Léo Coulon – INSA Strasbourg

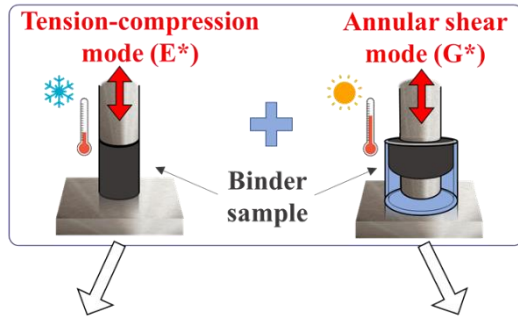
Public presentation of results

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Complex Modulus Test

Metravib rheometer (DMA)

2 stress modes



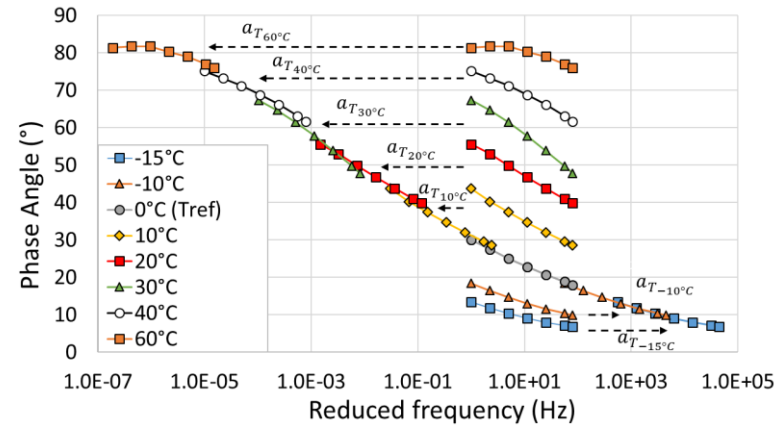
Temperature: -15 to 60°C

Frequency: 1 to 80Hz

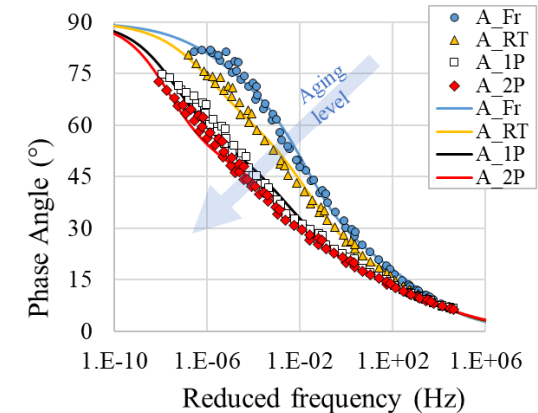
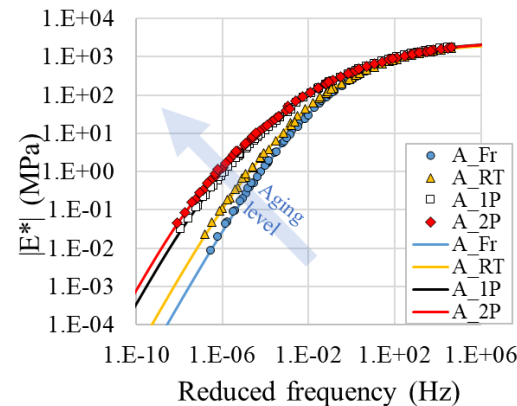
Poisson's ratio: 0.5

Processing of experimental data

Master curve (Chailleux et al, 2006)



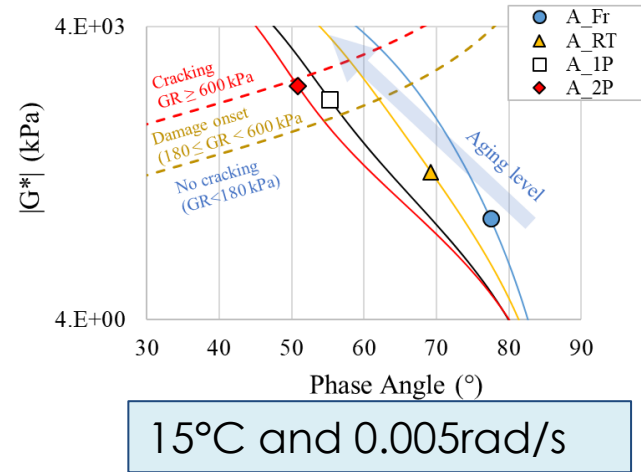
2S2P1D Rheological model (Olard & Di Benedetto, 2003)



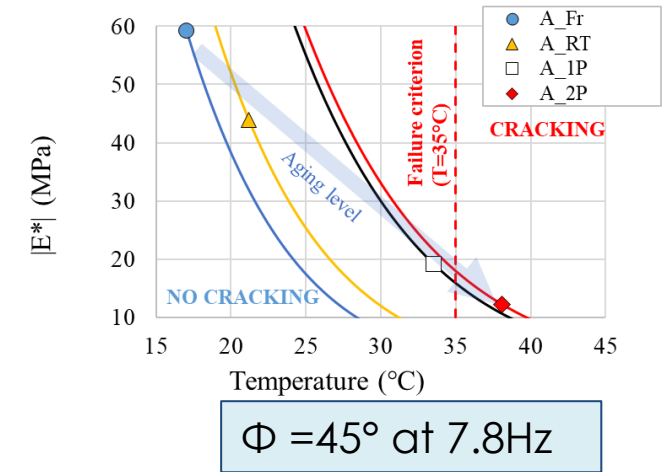
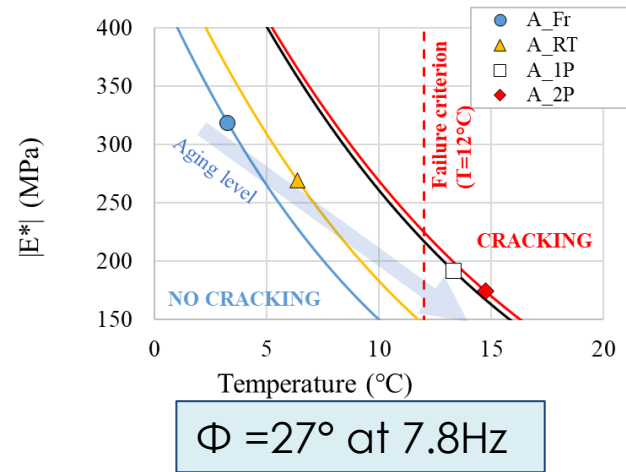
Rheological criteria

“Point” criteria

Glover-Rowe (G-R) (Rowe, 2011)



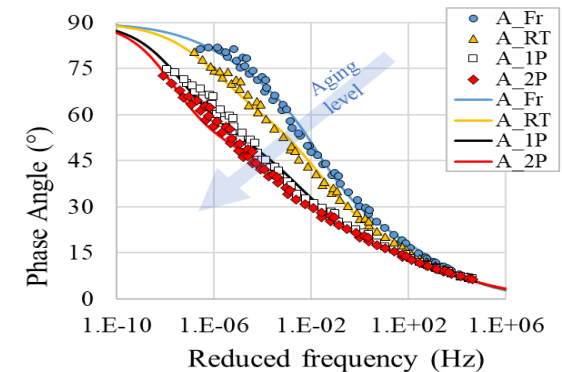
Temperatures equivalent to phase angle 27° and 45° at 7.8Hz (GNB, 1999)



“Shape” criteria??

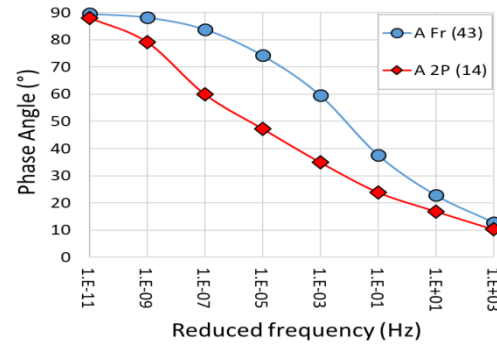
- The phase angle is more **sensitive to the chemistry** and **microstructure** of bitumen
- The phase angle master curve **flattens with ageing** (bitumen becomes more rigid)

At what **frequency** does **the most significant change** occur in the phase angle master curve with ageing?



Multivariate statistical analysis

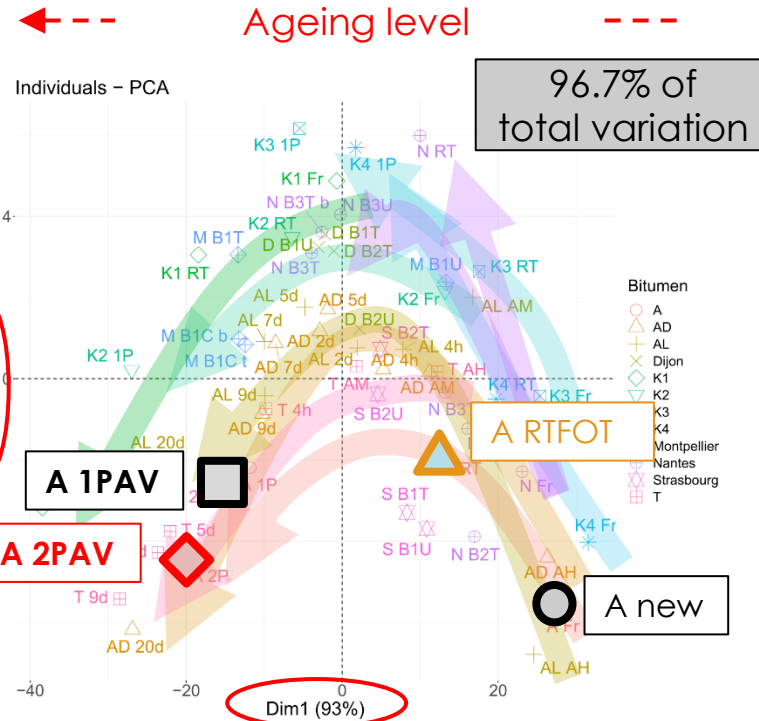
Principal Component Analysis (PCA)



8 phase angle values

59 bitumens

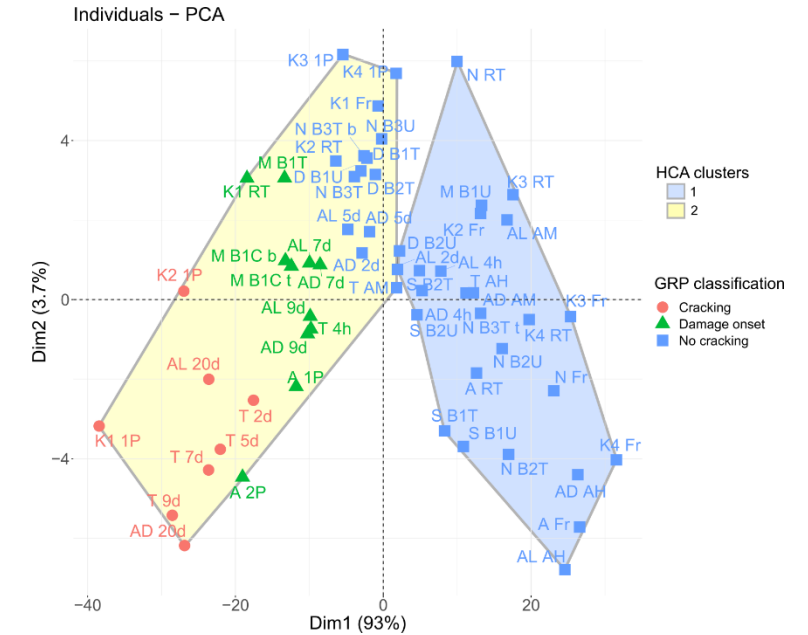
	1.00E-11	1.00E-09	1.00E-07	1.00E-05	1.00E-03	1.00E-01	1.00E+01	1.00E+03
A Fr	89.5469665	88.15454818	84.60629994	76.10587068	61.86550748	38.5897911	23.30014342	12.84708887
A RT	89.52027564	87.69126516	80.78085139	66.59635151	52.83828995	34.29081747	20.46010705	11.61242596
A 1P	88.88417748	83.40940618	67.50911489	53.19711889	40.38467707	26.51413791	17.52331911	10.66468962
A 2P	86.72319415	81.89053396	62.83524311	48.92178339	37.75358459	25.04722189	16.73746132	10.33184518
T AM	88.56619948	85.71203498	76.46345344	62.8884818	47.6058461	29.00777098	14.92574481	8.137960177
T 4h	86.16348678	82.649018	70.26617828	56.67298623	40.98592544	25.8950359	13.35640779	4.638710837
T 2d	87.17589193	79.24601454	65.6189885	53.0779425	37.1844444	23.47932813	12.8713606	4.98477783
T 5d	86.3879513	77.1212878	65.2469187	50.47674121	35.16421847	22.84621313	12.13311729	4.40244066
T 7d	86.0348127	76.2484709	62.42096454	49.53383075	34.38968565	22.49033409	12.2065176	4.361361558
T 9d	86.03421865	75.07132184	59.5219548	45.95629957	32.09131119	22.3185935	12.74230003	4.998387322
K1 Fr	89.3897431	86.95538621	78.00354763	62.01344525	45.652206	25.56426233	17.85482107	
K1 RT	86.7098169	81.5153535	68.0890333	51.03377723	34.28720497	21.7494425	13.72794989	6.90215889
K1 1P	88.0973404	77.41959468	54.09626202	39.40388871	26.79466023	18.01431385	11.8836873	6.57867509
K2 1P	89.4773658	86.41761583	81.1670013	69.7074818	50.53389993	31.0148413	18.56898977	8.48427024
K2 RT	89.092425	89.01593805	85.309966	73.0918192	53.06117714	32.0821391	18.4127663	9.18315709
K3 RT	89.4388915	86.94276511	76.81214447	59.1101847	39.7373745	24.75718066	15.81724368	8.19444027
K4 Fr	89.8791308	89.4529518	87.8091892	80.7570304	63.6382014	39.1181859	22.46131518	10.85584583
K4 RT	89.7587188	88.78452028	84.6177837	72.86981932	56.0960312	34.64880031	20.5237787	11.69527247
K4 1P	89.6628517	88.0613193	80.2810152	61.83608141	43.1913427	27.47385116	17.54589286	9.51746151
AD AH	89.6992345	88.76146207	83.321543	76.2052641	61.0134585	38.66549827	22.3907942	12.32017884
AD AM	89.4726178	87.4330799	81.0146213	67.440517	50.470137	31.9611712	19.061278	12.3404091
AD 4h	89.3918185	87.00487294	76.25893001	63.2341269	47.94040778	30.38782047	19.68018916	11.77834497
AD 2d	89.52795019	89.705069	76.2843708	56.64418881	43.19420118	29.1934071	18.7972818	11.46224063
AD 5d	89.2995019	86.14602132	75.46202064	59.2421182	43.1200918	27.2418429	19.07678163	11.7006076
AD 7d	89.0551813	84.99704154	71.71511349	55.42812857	40.05838784	26.06160348	18.0300283	10.89877012
AD 9d	88.1889798	82.4081172	69.8617567	56.1403962	39.5134259	25.48139488	18.41418112	11.07038842
AD 20d	87.9209024	75.5631178	61.57983173	45.79882134	32.83381342	25.95027173	16.538776	
AL AH	89.2070386	87.46475994	82.0509113	74.00838889	62.10944641	38.08693557	22.36693028	12.38174327
AL AM	89.0384683	89.14788896	83.1842015	70.80181218	51.2183173	34.78808914	21.907878	12.7442271
AL 4h	89.5873965	87.7088056	80.9659686	64.2098227	48.86501562	31.7930277	19.8620827	11.7630976
AL 2d	89.3777308	86.65488921	76.52209058	61.3748555	46.02561081	29.08918024	18.51054414	11.20167337
AL 5d	89.3534049	86.28012112	74.27788609	57.0157637	42.28782973	26.9007985	17.62338887	10.53188668
AL 7d	89.3099481	85.43195129	73.1022283	53.4151679	40.5265912	26.2087275	17.11775209	10.2463583
AL 9d	88.7948992	83.9255749	70.0337522	50.3043456	40.3306791	25.41844404	17.90027315	10.4874931



Reduced frequency $\approx 8.5 \times 10^{-6} \text{ Hz}$

What does $f = 8.5 \times 10^{-6} \text{ Hz}$ correspond to in a master curve?

Hierarchical Cluster Analysis (HCA)



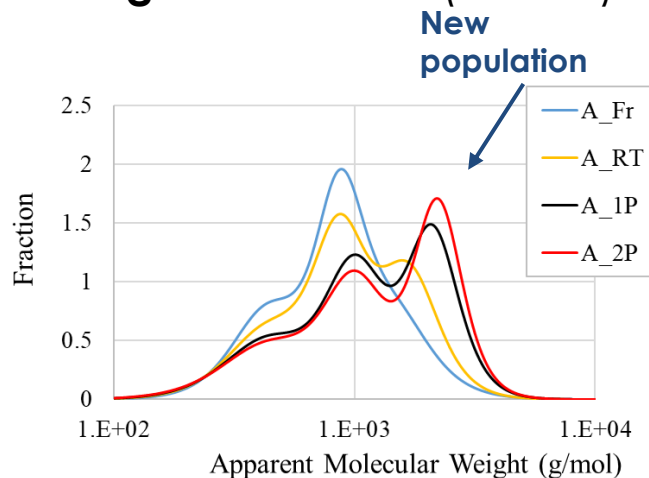
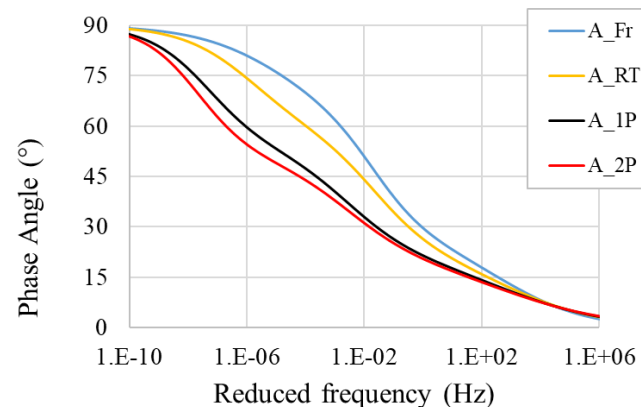
Clustering corresponds closely to the **Glover-Rowe (G-R)** criterion



Analytical methods

Delta Method (Zanzotto *et al.*, 1999 and Themeli *et al.*, 2015)

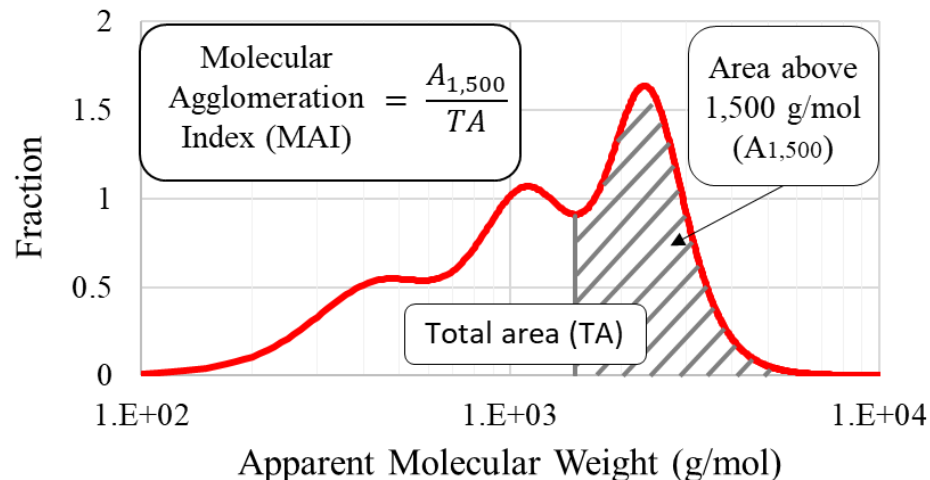
- Estimate the **apparent molecular weight distribution** (AMWD) from the **rheology**



- ↓ small molecules ↑ large molecules
- $f = 8.5 \times 10^{-6} \text{ Hz}$ of the PCA corresponds to **1,500g/mol (2 asphaltene molecules according to Mullins (2011))**

How do you quantify **molecular agglomeration**?

Molecular Agglomeration Index (MAI)



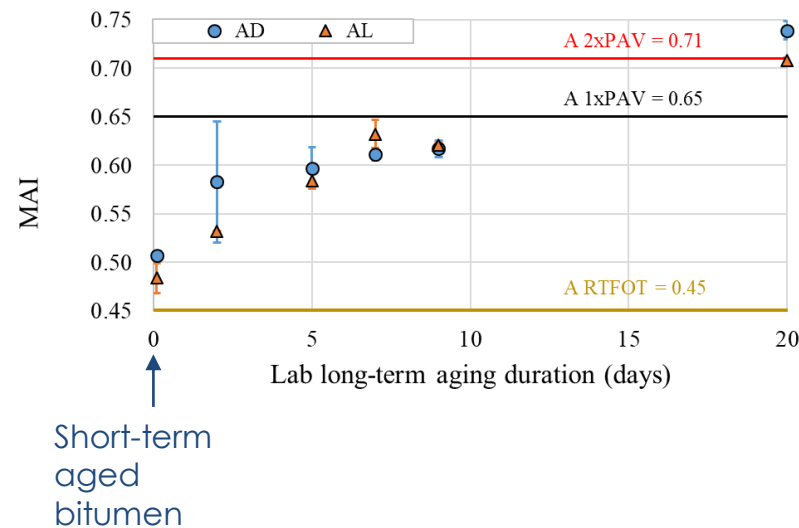
- $0 \leq \text{MAI} \leq 1$
- MAI **increases** with ageing



Analyses with MAI

Evolution of MAI with ageing

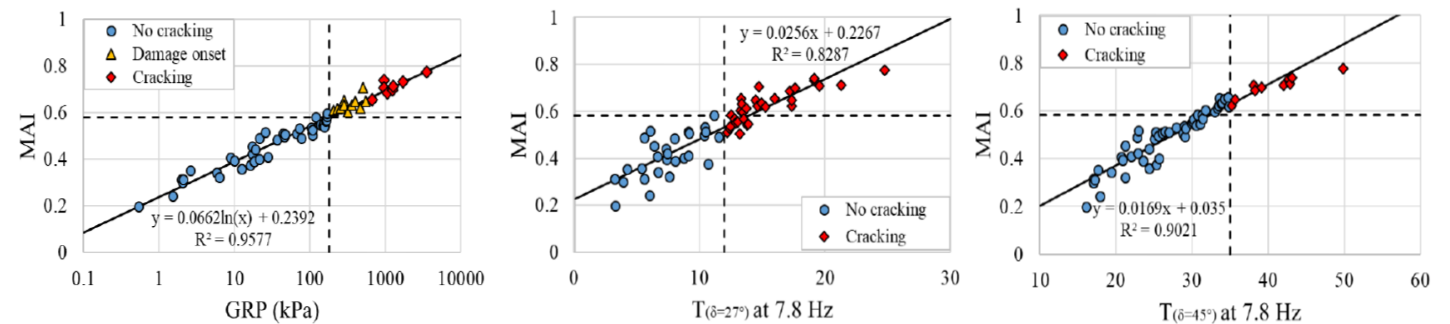
Bitumens extracted from expanded asphalt mixes (RILEM method)



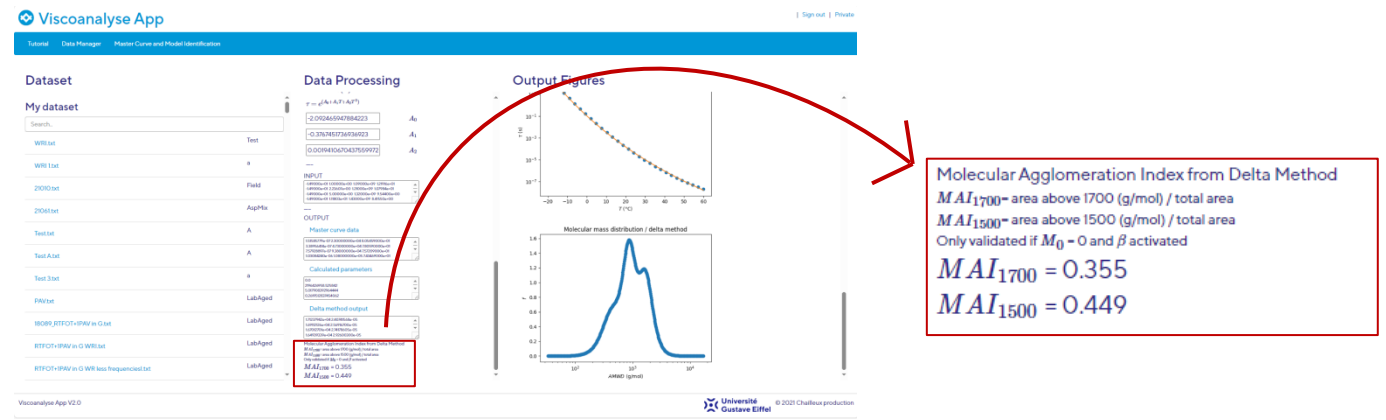
Coefficient of variance for measurements from **2 labs** and **2 different rheometers**

	A_Fr	A_1P	NB3T	MB1T
G-R	38.40%	36.90%	1.90%	8.40%
MAI	10.00%	3.40%	0.80%	1.30%

Determination of a provisional threshold value for MAI

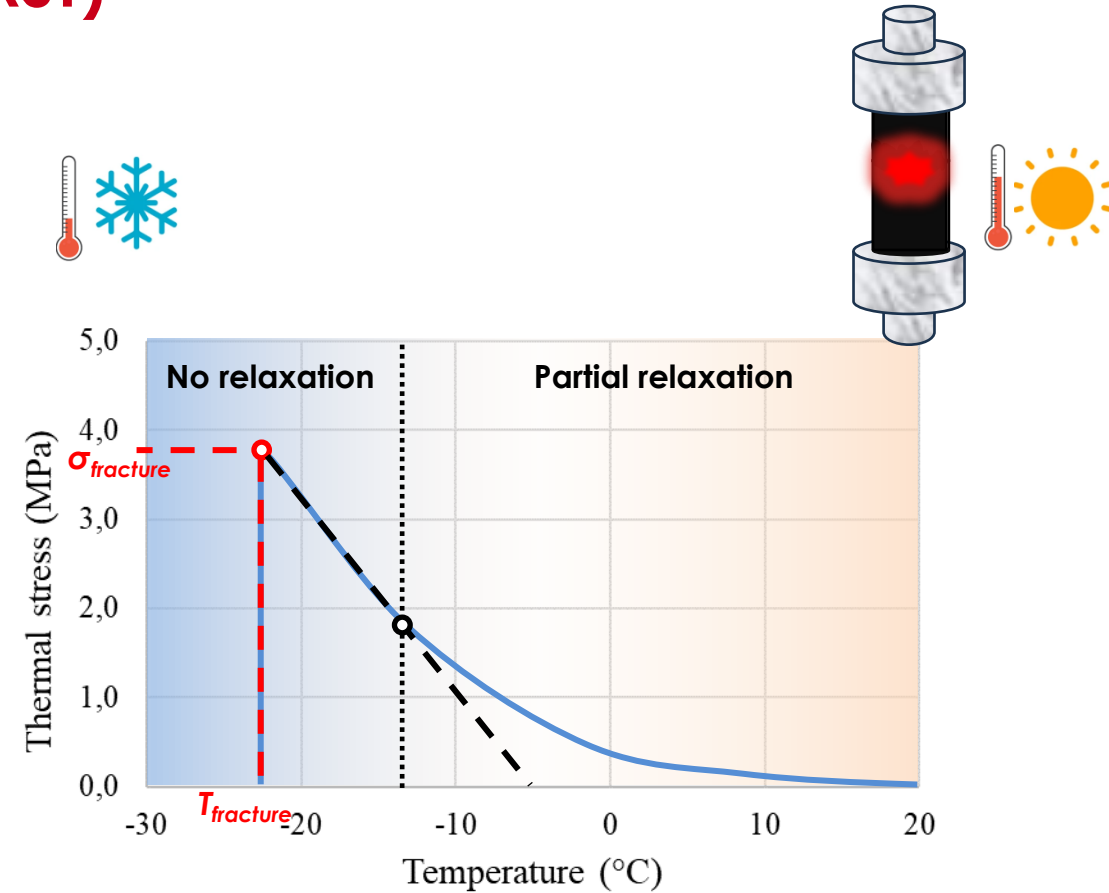


- Strong correlation with other cracking criteria
- Proposed threshold value: **MAI = 0.58**
- MAI in Viscoanalyse Web App: [Viscoanalyse App \(ifsttar.fr\)](https://viscoanalyseapp.ifsttar.fr)



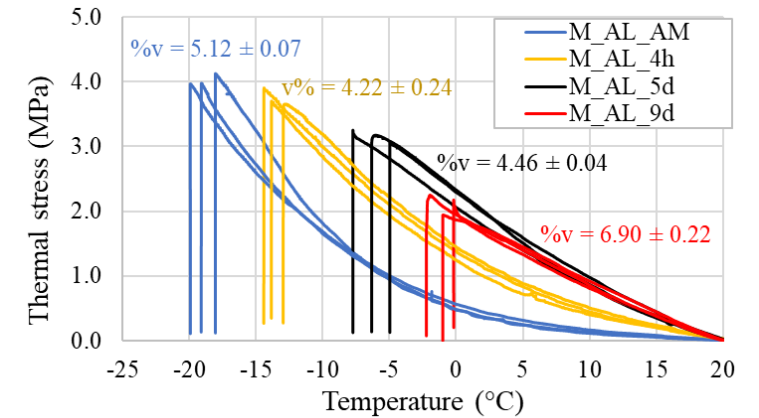
Thermal Stress Restrained Specimen Test (TSRST)

- Low-temperature resistance
- The specimen is **subjected to controlled cooling** and **prevented from shrinking**
- Increase of **cryogenic stress (σ_{cry})** in the specimen until fracture
- TSRST highlights the **fragility of asphalt mix**
- The $T_{fracture}$ and the $\sigma_{fracture}$ depend on the **ageing level** of bitumen

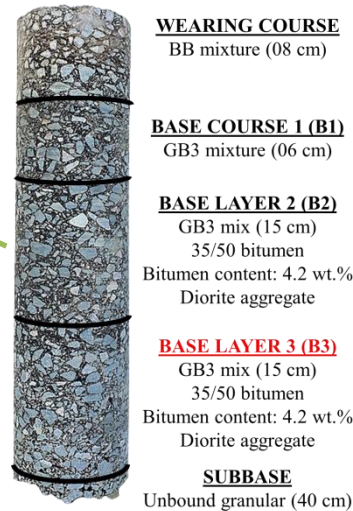
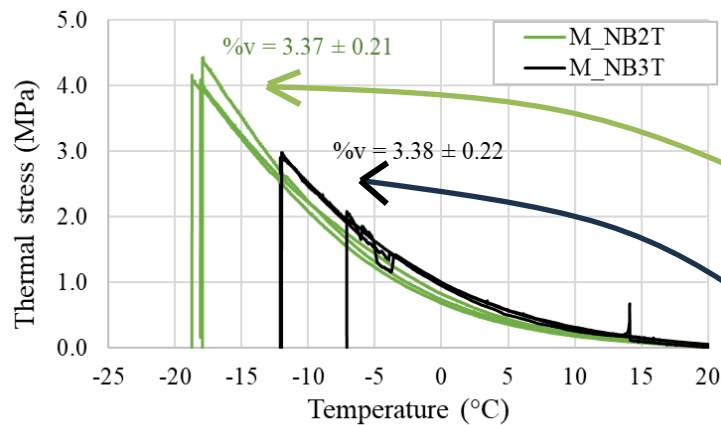


TSRST test results

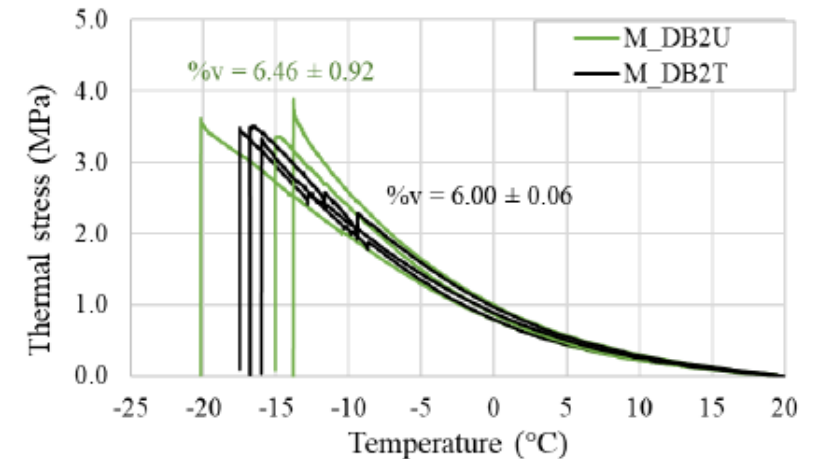
- With **ageing**:
 - ↑ of the T_{fracture}
 - ↓ of the σ_{fracture}
 - With **asphalt mixes aged and expanded in the lab**, there is a decrease in relaxation capacity at high temperatures



In Nantes, the **subbase layer has aged more** than the base layer

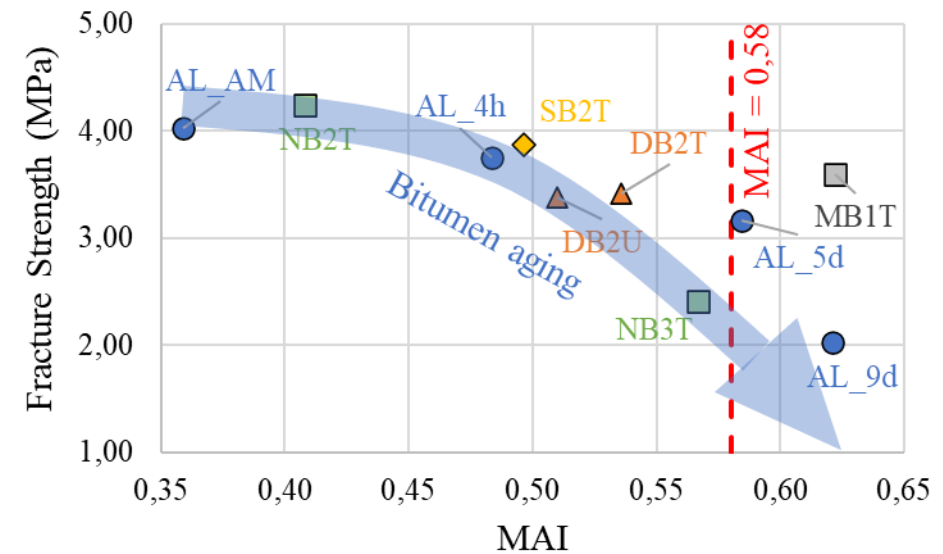
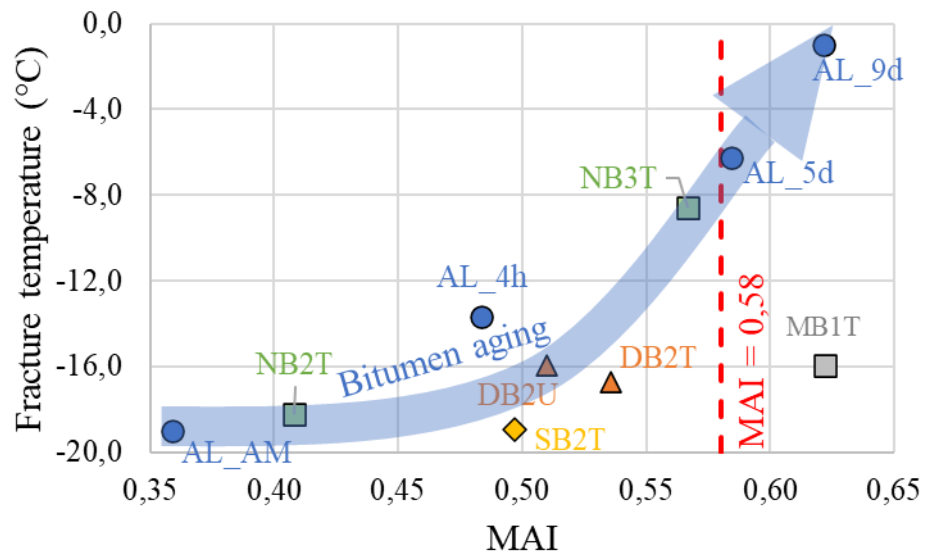


Subbase layer from trafficked and non-trafficked zones of the Dijon section



Relationship between MAI and TSRST

- There seems to be a **strong correlation** between MAI and TSRST parameters
- Sharp increase** of the $T_{fracture}$ when $MAI \approx 0.58$



- Bitumen extracted from **asphalt mixes aged and expanded in the lab** and from the **Nantes**, **Dijon**, **Strasbourg** and **Montpellier** sites.



Partial conclusions

- The **phase angle master curve** combines the high sensitivity of the phase angle with the usefulness of master curves (extrapolating laboratory test conditions).
- Use of the **PCA and HCA** has shown that the reduced frequency at which the most relevant variation of the phase angle master curve at $T_{ref} = 0\text{ }^{\circ}\text{C}$ occurs is **$f \approx 8.5 \times 10^{-6}\text{Hz}$** .
- Use of the **Molecular Agglomeration Index (MAI)** is proposed by revising the Delta-Method with the reduced frequency determined by the PCA.
- MAI **quantifies the incidence of molecular agglomeration** from the rheology data. A provisional value was proposed given MAI's strong correlation with other parameters (**MAI = 0.58**)
- MAI demonstrates a **strong link** with the $T_{fracture}$ and $\sigma_{fracture}$ of the TSRST test.



- **CND&DVDC workshop:** 11 and 12 June - Different Perspectives on Advanced Methods of Laboratory and In-situ Characterisation of Ageing and Damage of Bituminous Mixes



► Tools and Methods:

(Ultrasound, (2) Impact-response, (3) Acoustic emission, (4) Image correlation, (5) Infrared thermography, (6) Colour impregnation, (7) Falling weight deflectometer, (8) Georadar, (9) Traffic simulator

► State of the art:

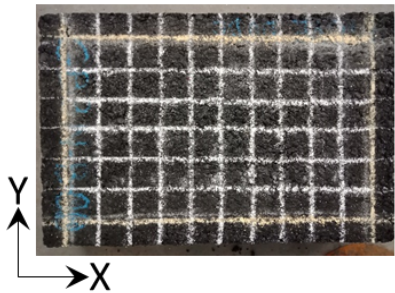
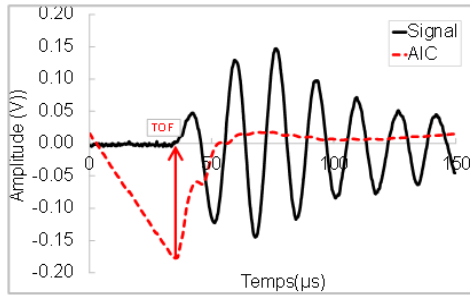
An Overview on the Passive and Active Seismic NDT in Asphalt Pavements - Laboratory and field methods for: Cracking and Delamination; Fracture Process; Fatigue Damage; Mix Parameters and Moduli



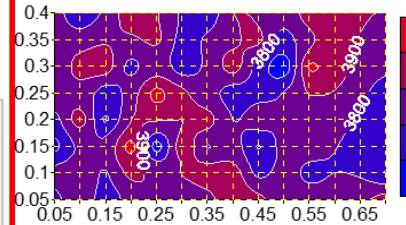
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► Determination of elastic properties by Ultrasound: C-scan measurements to determine E, G and ν

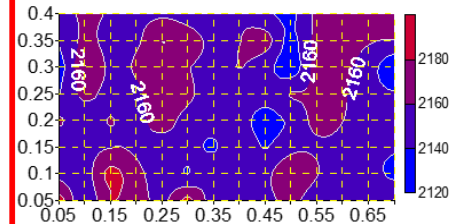
1. Signal processing



2. US speeds V_p [m/s]

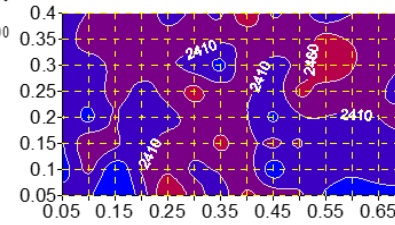


V_s [m/s]



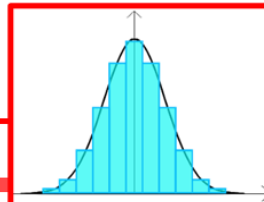
3. Density

ρ [kg. m⁻³]



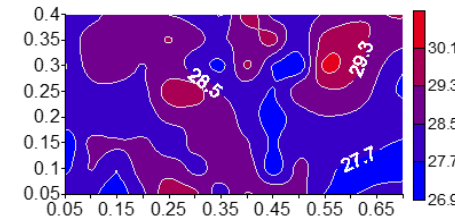
Gamma densitometry
By gravimetry
calculation

(NF EN 12697-5, 2018)

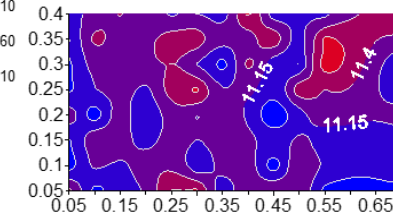


4. Mechanical properties

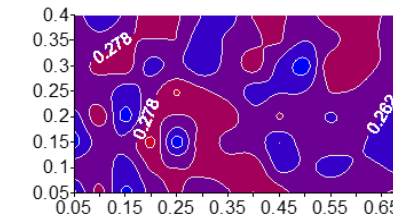
E [GPa]



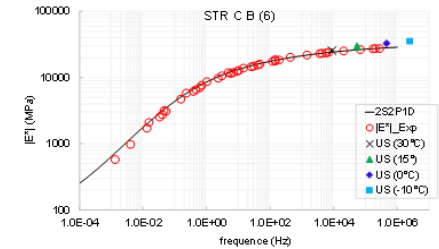
G [GPa]



ν



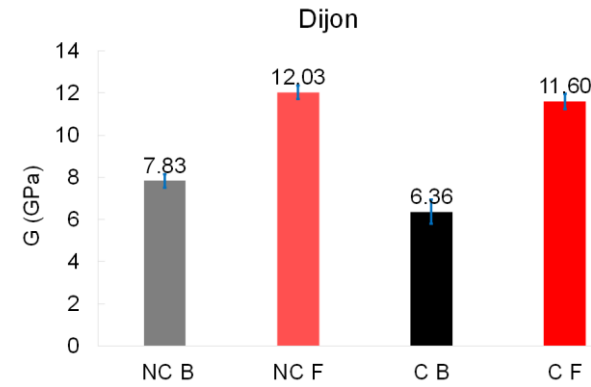
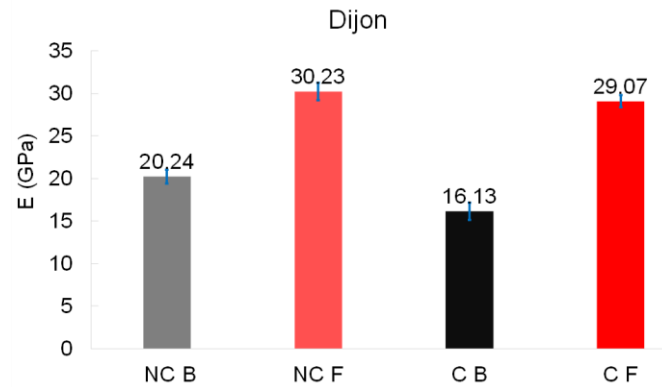
5. Master curve



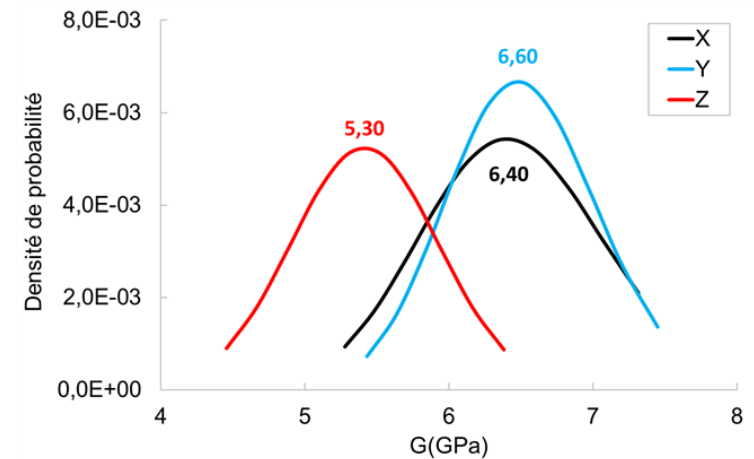
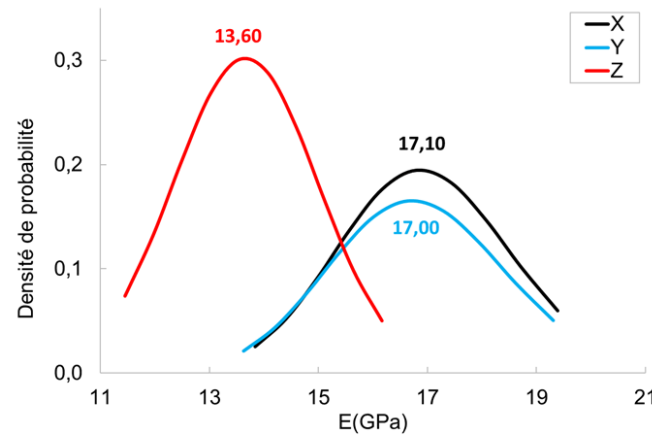
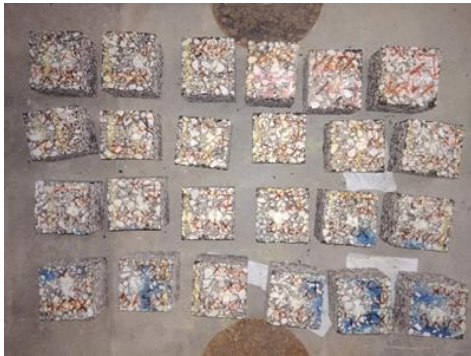
Public presentation of results

7 November 2023, ENTPE, Vaulx-en-Velin

- **Determination of elastic properties by Ultrasound:** demonstration of the effect of traffic by inter-layer & zone comparison (Dijon site - measurements at 15°C)

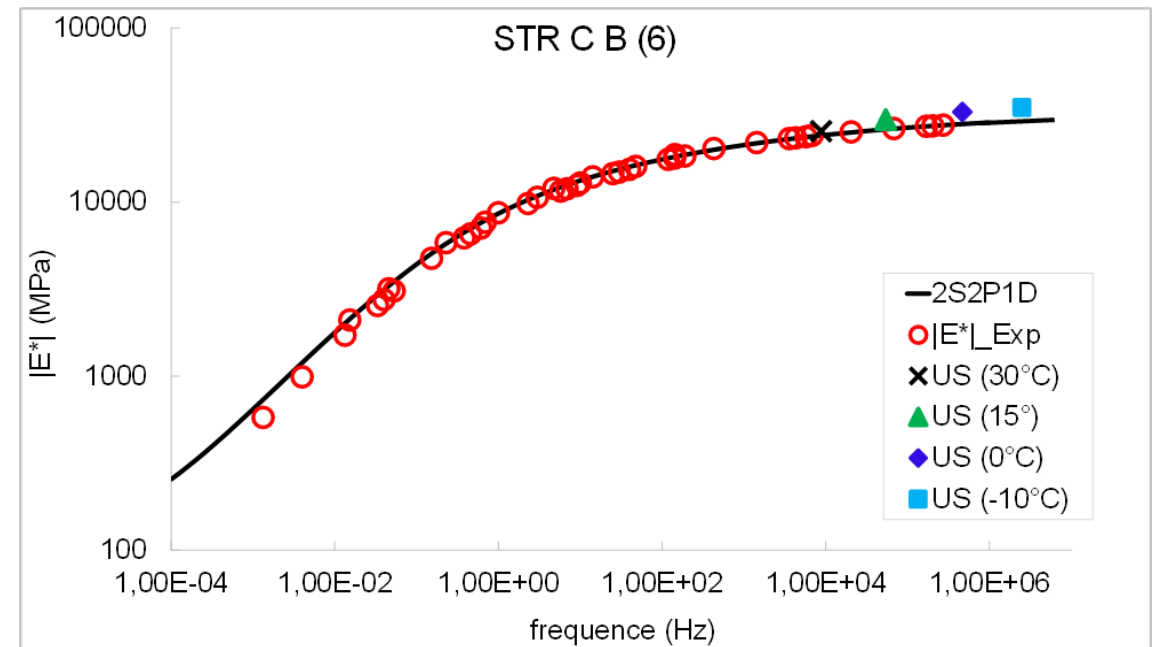
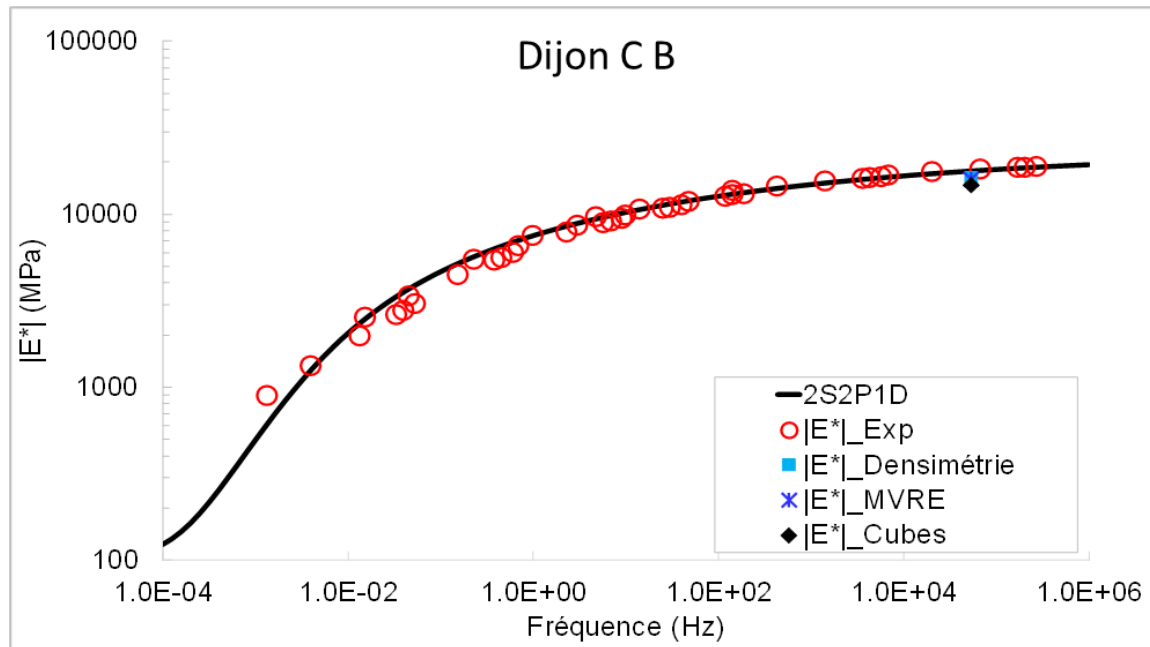


- **Evaluation of degree of anisotropy:**



► Determination of high-frequency properties:

- Effect of density determination method (Gamma densitometer, Gravimetry and Normative Estimation);
- Time-temperature superposition principle:
- Ultrasonic wave propagation: Elasticity vs. Viscoelasticity
- Heterogeneous mechanical test vs. homogeneous ultrasonic test

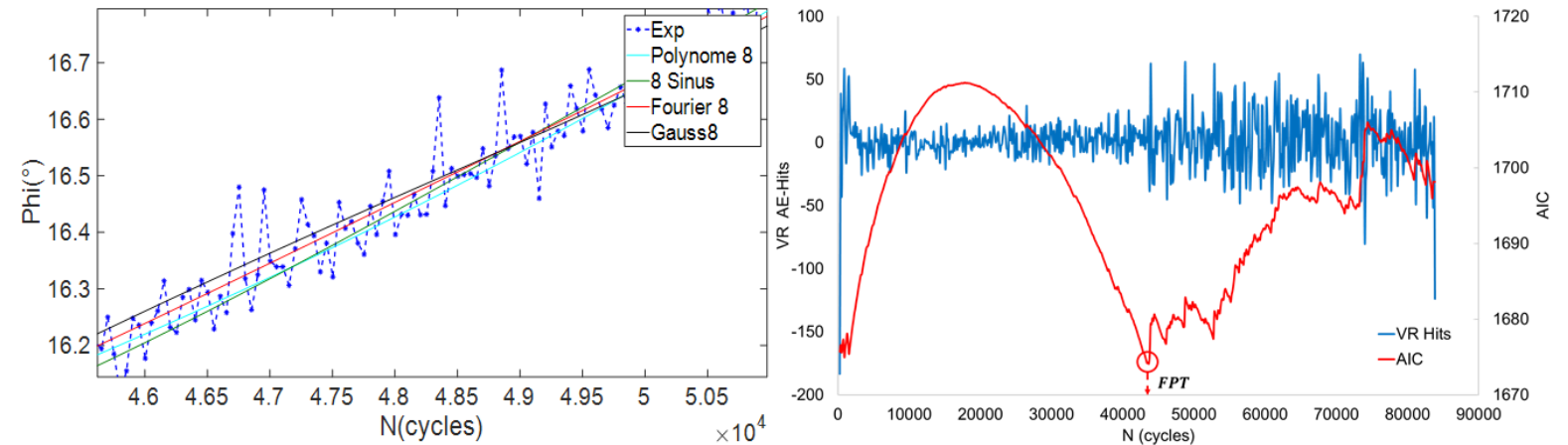


► Monitoring of the fatigue process by acoustic emission: methodology

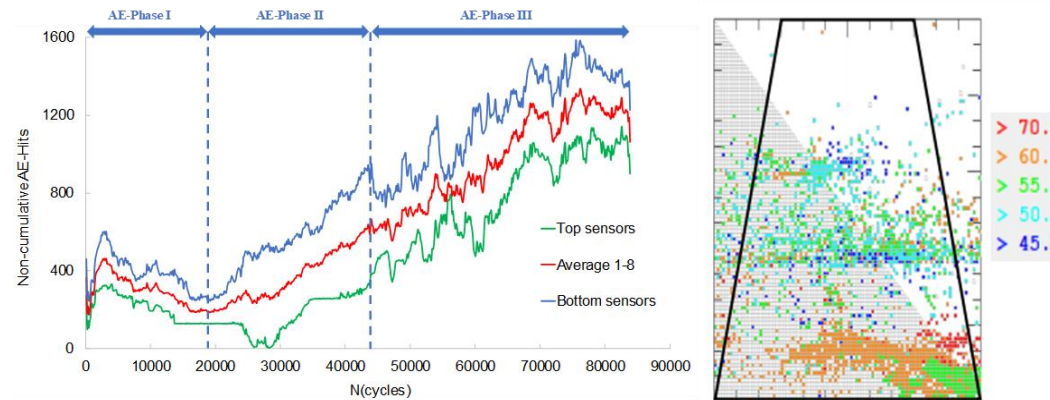
AE + 2-point bending: a first



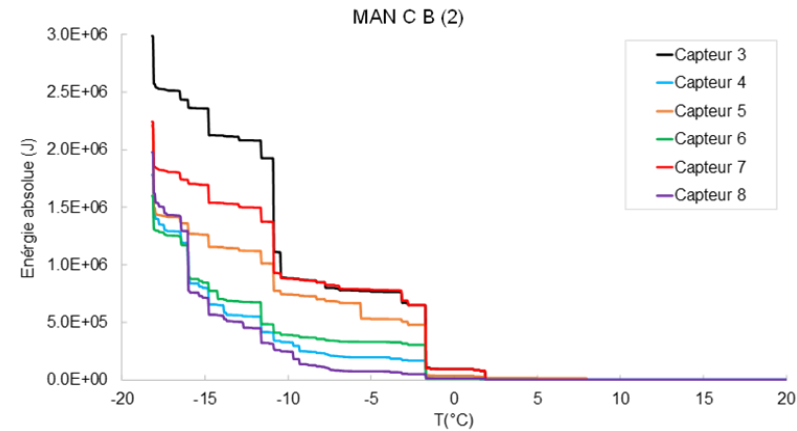
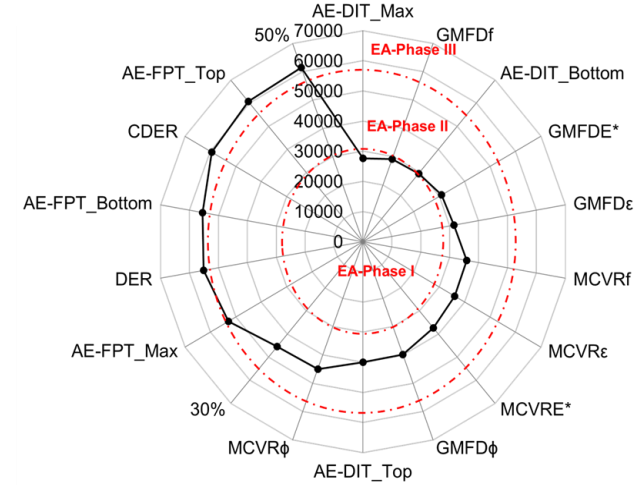
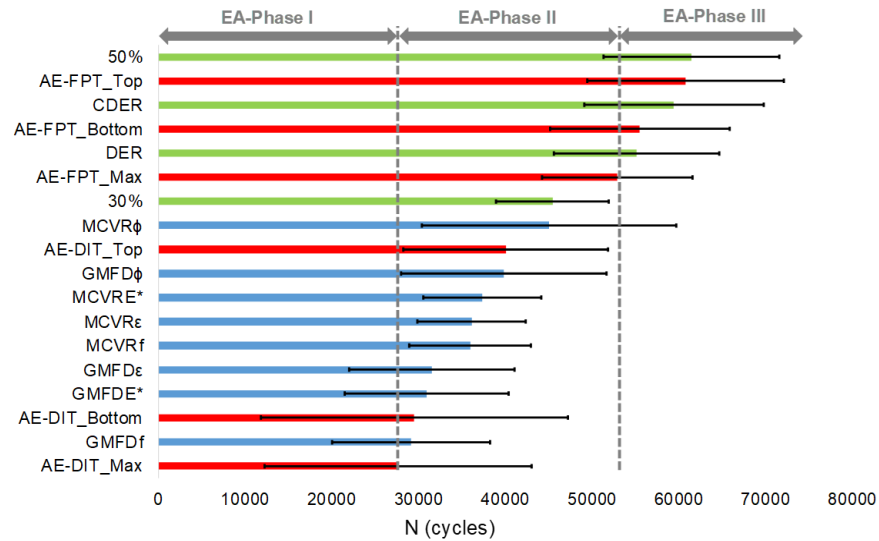
Signal processing

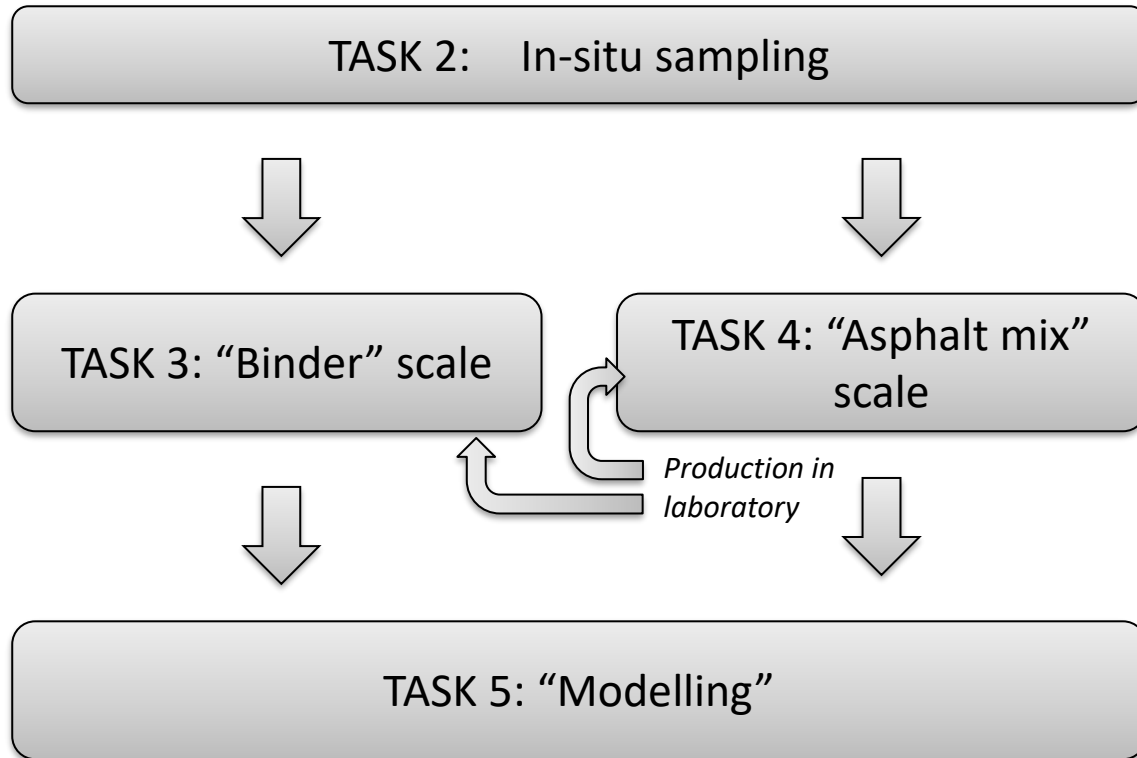


Damage & fracture criteria



► Monitoring of the fatigue process by acoustic emission: Results (2-point bending) and perspectives (TSRST)





► An ambitious and experimental programme

- Binder scale
 - 60+ material configurations
 - Origin X Ageing
 - Experimental methods
 - Rheology
 - DSC
 - SARA
 - IR etc.
- Asphalt mix scale
 - 20+ material configurations
 - Origin X Ageing
 - Experimental methods
 - Modulus
 - Fatigue
 - Water resistance
 - Thermal stress restrained specimen test
 - Ultrasonic measurements, etc.
- Distributed to partners (7/8)
 - Gustave Eiffel University
 - E.S.T.P
 - I.U.T Egletons
 - Total Energies
 - Eiffage
 - Spie Batignolles Malet
 - Vinci Construction
- Over an extended period (2017 → 2022)



► “Database” objectives

- Facilitate access to information for project stakeholders
- Standardise data exchange
 - Nomenclature defined at the start of the project
 - Explicitness of the project's various experimental deliverables
 - Definition of test “results” to be presented in the database
 - Definitions of indicators to be stored in the database (sources = standards & experts)
- Facilitate additional use beyond the project (e.g. MURE)
 - Database for both “Binder” and “Asphalt mix” scales
 - Results summary
 - Compilation of 100% of experimental results
 - Indicators ← test reports (PV) ← “raw” data when available
 - It is often difficult for “modellers” to access “useful” data



► The “database”

- Indicators
 - “Excel” database
 - 1 x binders
 - 1 x asphalt mixes



Use: correlation between different scales
→ work still to be produced

- Test report
 - Complete technical documents
- “Raw data” when available
 - “Machine” files



Use: example of Behavioural **Modelling**
Léo Coulon PhD thesis

	SNF	SCF	SNB	SCB	BNB
Fatigue - 2PB - %vides (-)	3,43	4,00	-	-	11
Fatigue - 2PB - %vides EType (-)	0,20	0,21	-	-	0,84
Fatigue - 2PB - Temperature(°C)	10,0	10,0	-	-	10
Fatigue - 2PB - Frequence(Hz)	25,0	25,0	-	-	25
Fatigue - 2PB - Nf50% - eps6(µm/m)	105	97	-	-	92
Fatigue - 2PB - Nf50% - b (-)	-0,187	-0,198	-	-	-0,168
Fatigue - 2PB - Nf50% - Delta eps6(µm/m)	4,34	3,43	-	-	9,87
Fatigue - 2PB - Nf50% - SN (-)	0,17	0,13	-	-	0,375
Gradient Mva - roulement - %vides (-)	-	-	-	-	-
Gradient Mva - liaison- %vides (-)	-	-	-	-	-
Gradient Mva - base - %vides (-)	-	-	4,99	4,09	7,57
Gradient Mva - fondation- %vides (-)	3,65	3,60	-	-	-
Gradient Mva - roulement - %vides EType (-)	-	-	-	-	-
Gradient Mva - liaison- %vides EType (-)	-	-	-	-	-
Gradient Mva - base - %vides EType (-)	-	-	0,29	0,45	0,54
Gradient Mva - fondation- %vides EType (-)	0,53	0,30	-	-	-
E10degC124msNAT-E0minimum (MPa)	15689	14930	-	-	10379

etc.

	SNF	SCF	SNB	SCB
Rhéologie MAI@0°C - UGE/Viscoanalyse	0,51	0,50	0,49	0,52
Rhéologie TVET@7,8 Hz -50 rad/s (*) - UGE/Viscoanalyse	25,22	25,61	22,81	22,99
Rhéologie TVET@1,59 Hz -10 rad/s (*) - UGE/Viscoanalyse	15,12	15,41	12,40	12,80
Rhéologie GVET (MPa) - UGE/Viscoanalyse	11,38	12,07	11,35	9,78
Rhéologie G-R (kPa) - UGE/Viscoanalyse	43,48	45,45	21,47	25,43
Rhéologie MAI@0°C - UGE/RHEA	-	-	-	-
Rhéologie TVET@7,8 Hz -50 rad/s (*) - UGE/TE-RHEA	28,77	28,56	25,01	27,59
Rhéologie TVET@1,59 Hz -10 rad/s (*) - UGE/TE-RHEA	23,24	22,89	19,27	21,94
Rhéologie GVET (MPa) - UGE/TE-RHEA	7,02	8,19	8,37	5,88
Rhéologie G-R (kPa) - UGE/TE-RHEA	326,70	343,20	166,90	192,70
Rhéologie MAI@0°C - ESTP/Viscoanalyse	0,50	0,47	0,41	0,47
Rhéologie TVET@7,8 Hz -50 rad/s (*) - ESTP/Viscoanalyse	26,80	27,80	24,70	25,00
Rhéologie TVET@1,59 Hz -10 rad/s (*) - ESTP/Viscoanalyse	22,60	23,60	20,50	20,80
Rhéologie GVET (MPa) - ESTP/Viscoanalyse	7,19	6,96	5,52	6,16
Rhéologie G-R (kPa) - ESTP/Viscoanalyse	46,98	56,82	21,34	32,10
Rhéologie MAI@0°C - ESTP/RHEA	-	-	-	-
Rhéologie TVET@7,8 Hz -50 rad/s (*) - ESTP/TE-RHEA	28,61	33,41	27,98	26,75

etc.



► Assessment

- Initiative launched late in the project (midway through)
- Simple, structured (and very “costly”) approach to be launched at end of project
- Available via the cloud - evidently
- **Tip:** should be planned and started when launching a project
- Adopted/validated by all stakeholders
- Necessary for the “Experience” x “Model” link



► Creating a model

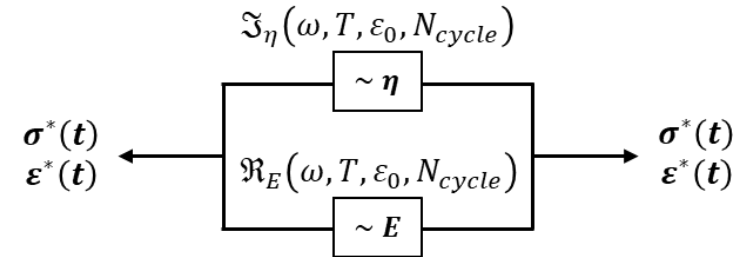
- Analysis of DTC-CY tests taken from the literature and 2PB-TR tests from the MOVEDVDC project.
- Analysis of effects in complex modulus tests (porosity, non-linearity) and fatigue tests (self-heating, thixotropy and damage).
- Establishment of modelling principles.

Design of a new dynamic analytical model.

VENoL model

(Viscoelastic Non-Linear)

Kelvin-Voigt model with variable parameters



General equation:

$$\sigma^*(t) = \Re_E(\omega, T, \varepsilon_0, N_{cycle}) \cdot \varepsilon^*(t) + \Im_\eta(\omega, T, \varepsilon_0, N_{cycle}) \cdot \dot{\varepsilon}^*(t)$$

↑ Stiffness component [MPa]

↑ Viscosity component [MPa]

> Temperature $T \Rightarrow$ **TTSP** \Rightarrow coef. $a_T(T)$.
Time-Temperature Superposition Principle

KNOWN

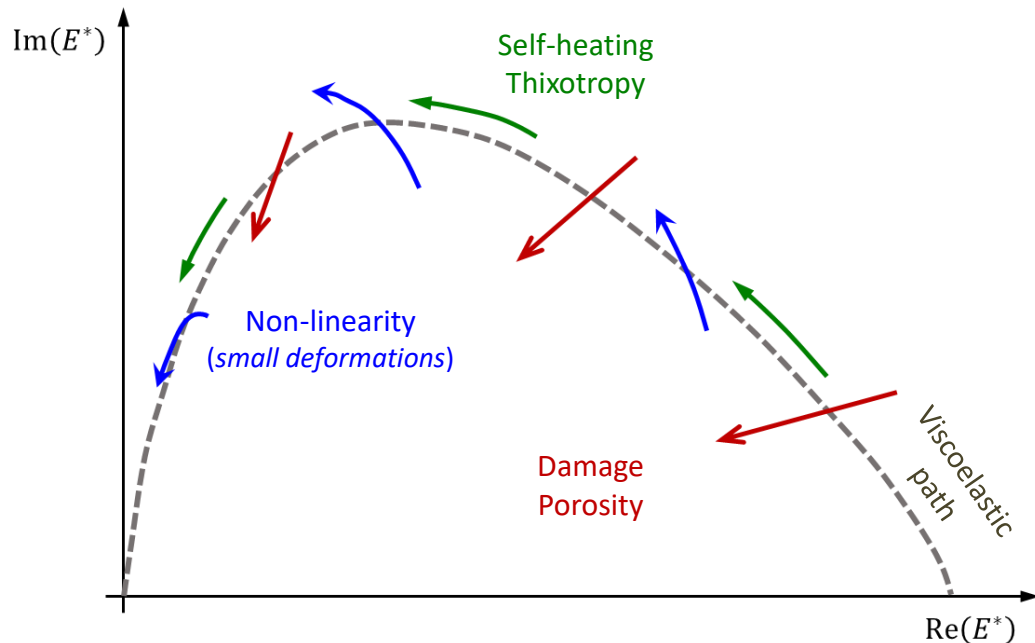
> Amplitude $\varepsilon_0 \Rightarrow$ **TASSP** $\Rightarrow a_A(\varepsilon_0)$ and $b_A(\varepsilon_0)$.
Time-Amplitude Semi-Superposition Principle

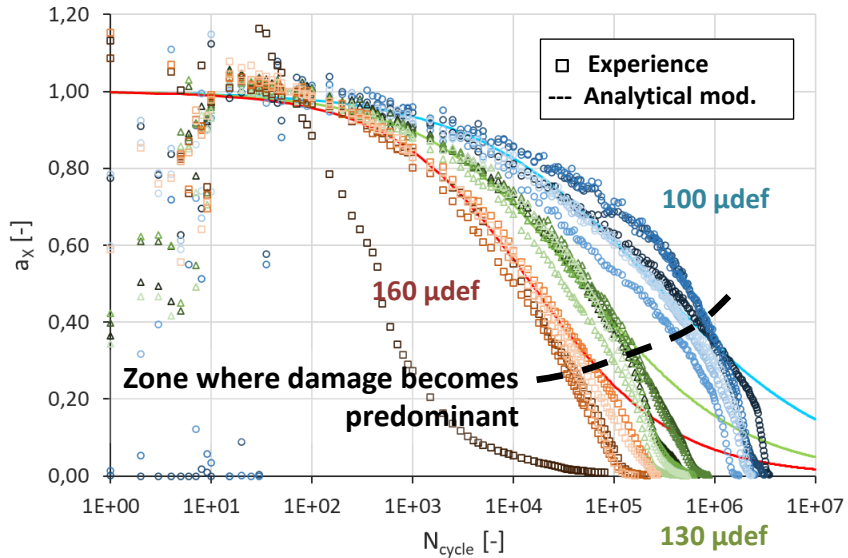
½ CREATED

> Thixotropy $N_{cycle} \Rightarrow$ **TXSSP** $\Rightarrow a_X(N)$ (and $b_X(N)$?).
Time-thiXotropy Semi-Superposition Principle

CREATED

+ law of damage: $E_D^* = (1 - D_f(a))(1 - D_{0,rep}) \cdot E^*$



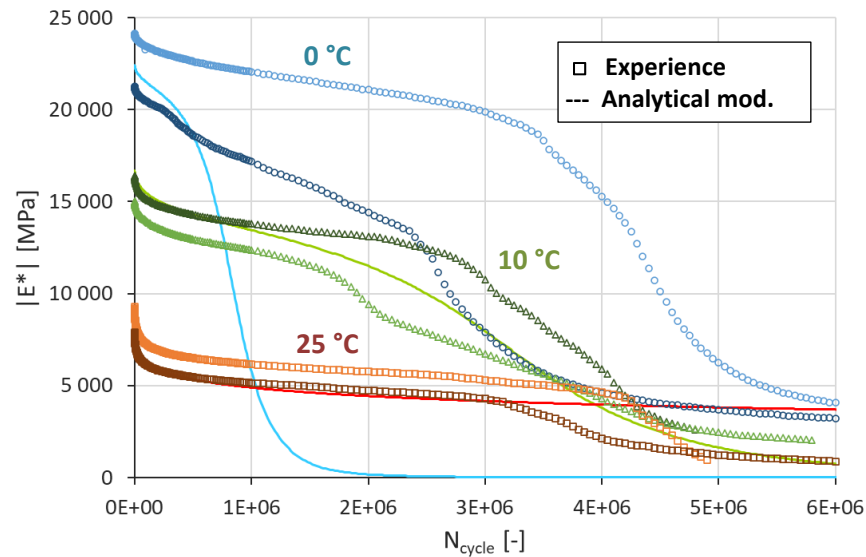
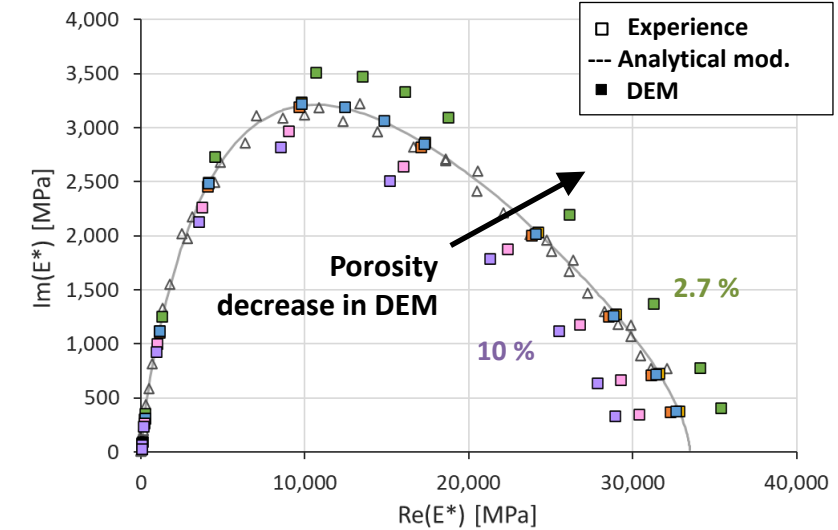


► Examples of analytical and numerical modelling (discrete elements)

< Thixotropy extraction

GB3_DNF_17A
Fatigue 2PB-TR
Exp. Eiffage
10 °C/25 Hz

Effect of porosity >
A1-H3
Complex modulus DTC-CY
Exp. (FREIRE, 2021)
50 μdef

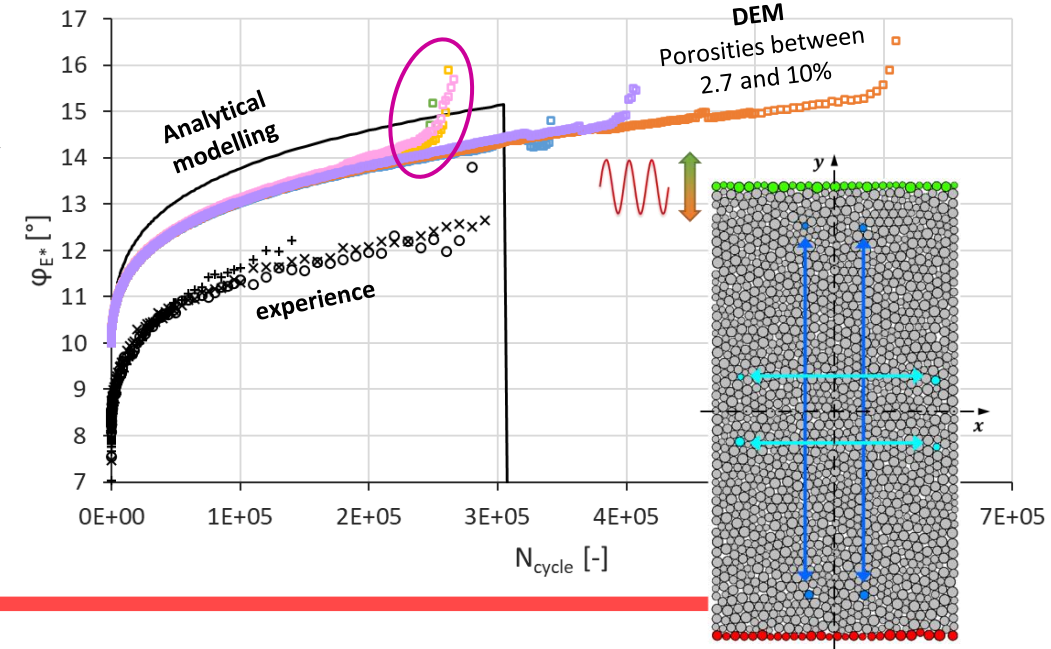


Macroscopic crack effect on phase angle >

A#-H#
Fatigue DTC-CY
Exp. (FREIRE, 2021)
100 μdef /10 °C/10 Hz

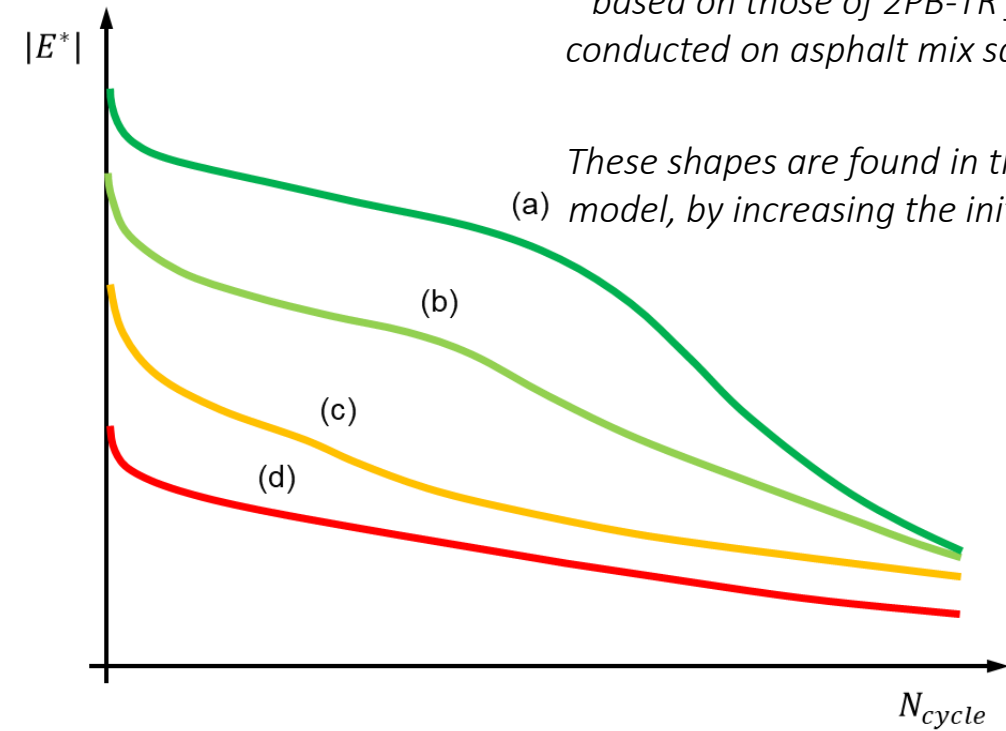
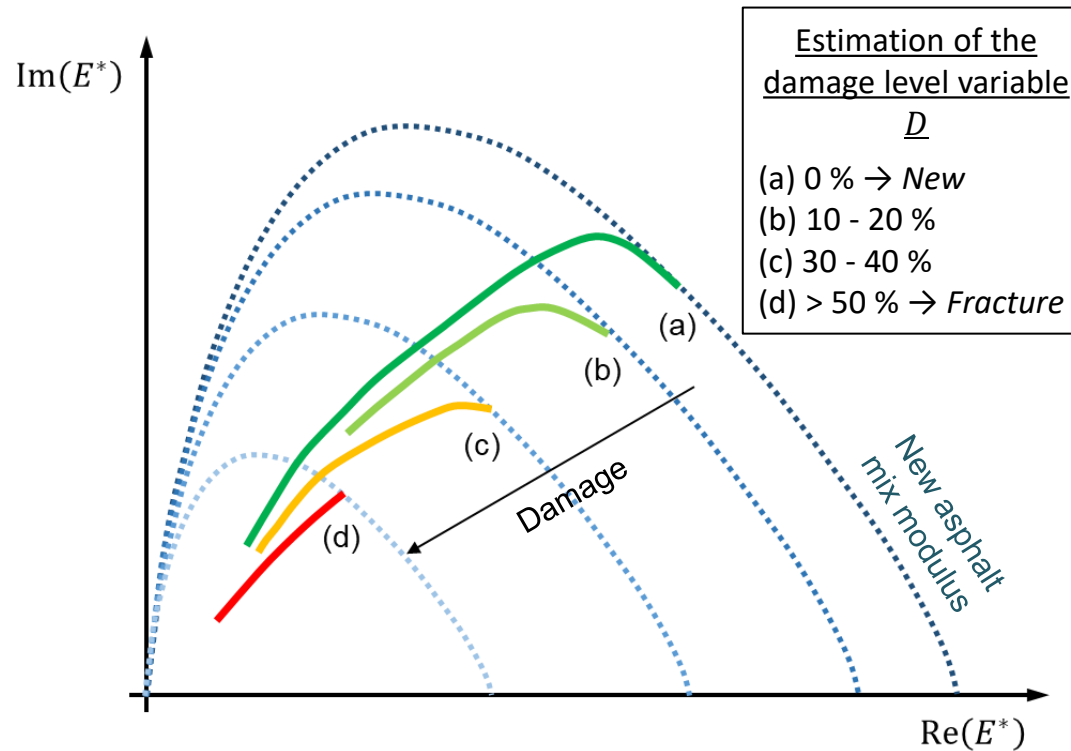
< Attempt at modelling at different temperatures

GB3_N_A3550_00J
Fatigue 2PB-TR
Exp. Eurovia
100 μdef /25 Hz



► Estimating the level of damage to a pavement

- If new condition known \Rightarrow the complex modulus test ratio gives an estimate of D .
- If new condition unknown \Rightarrow the fatigue test shape is an empirical indicator as the kinetics of damage become predominant earlier than those of biasing effects (loss of phases I and II).



The shapes of the schematic curves are based on those of 2PB-TR fatigue tests conducted on asphalt mix sampled from **Dijon**.

These shapes are found in the analytical (a) model, by increasing the initial damage.



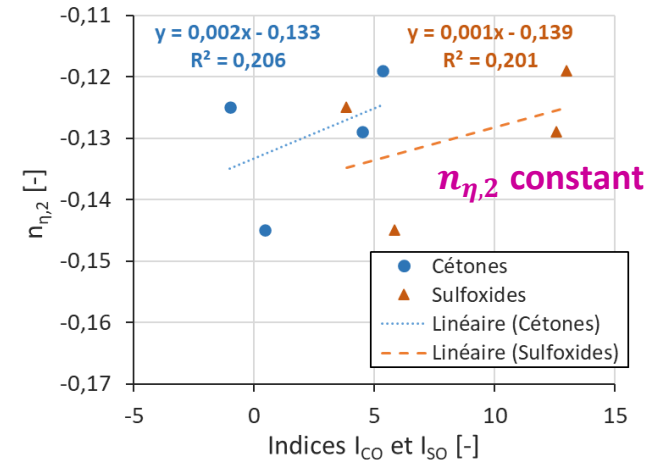
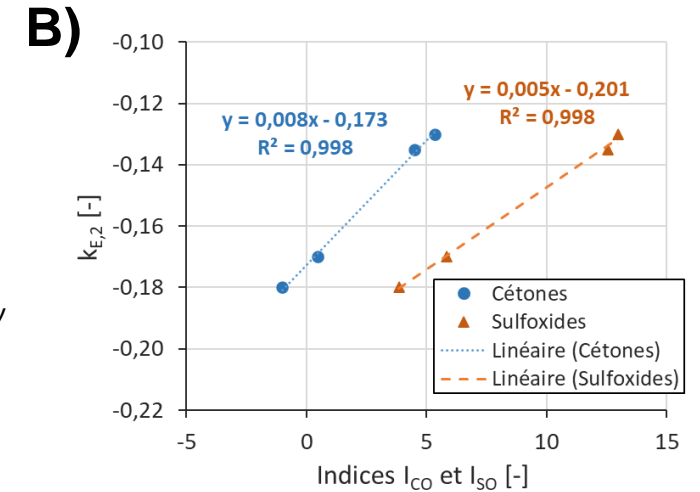
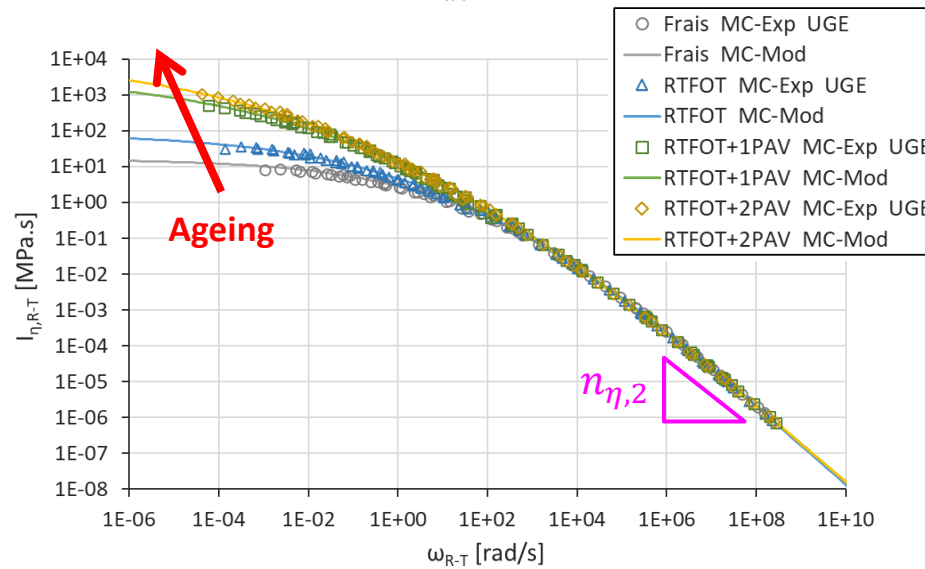
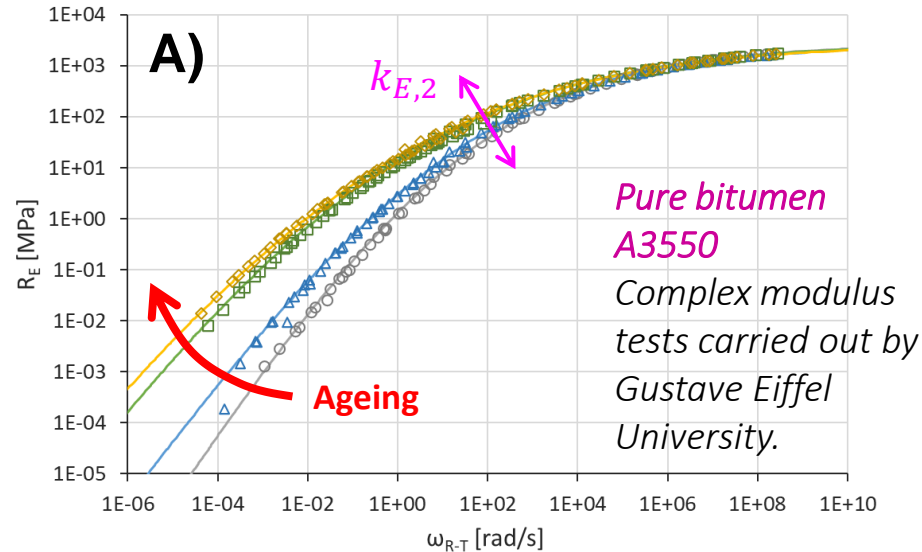
► Ageing

Complex Modulus Test

- Stiffening of bitumen at low frequency and high temperature clearly identified by \Re_E and \Im_η (cf. figures A).
- There is a link between the parameters of the VENoL model and the evolution of ketone and sulfoxide levels (cf. figures B).

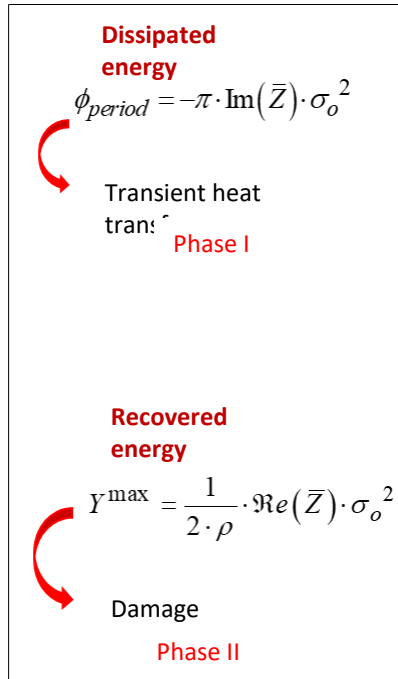
Fatigue test:

- Ageing seems to impact the evolution kinetics of thixotropy and damage.
- Modelling is “possible” but it seems that all the model parameters must be recalibrated.
- Studying an aged asphalt mix is like studying a new asphalt mix!

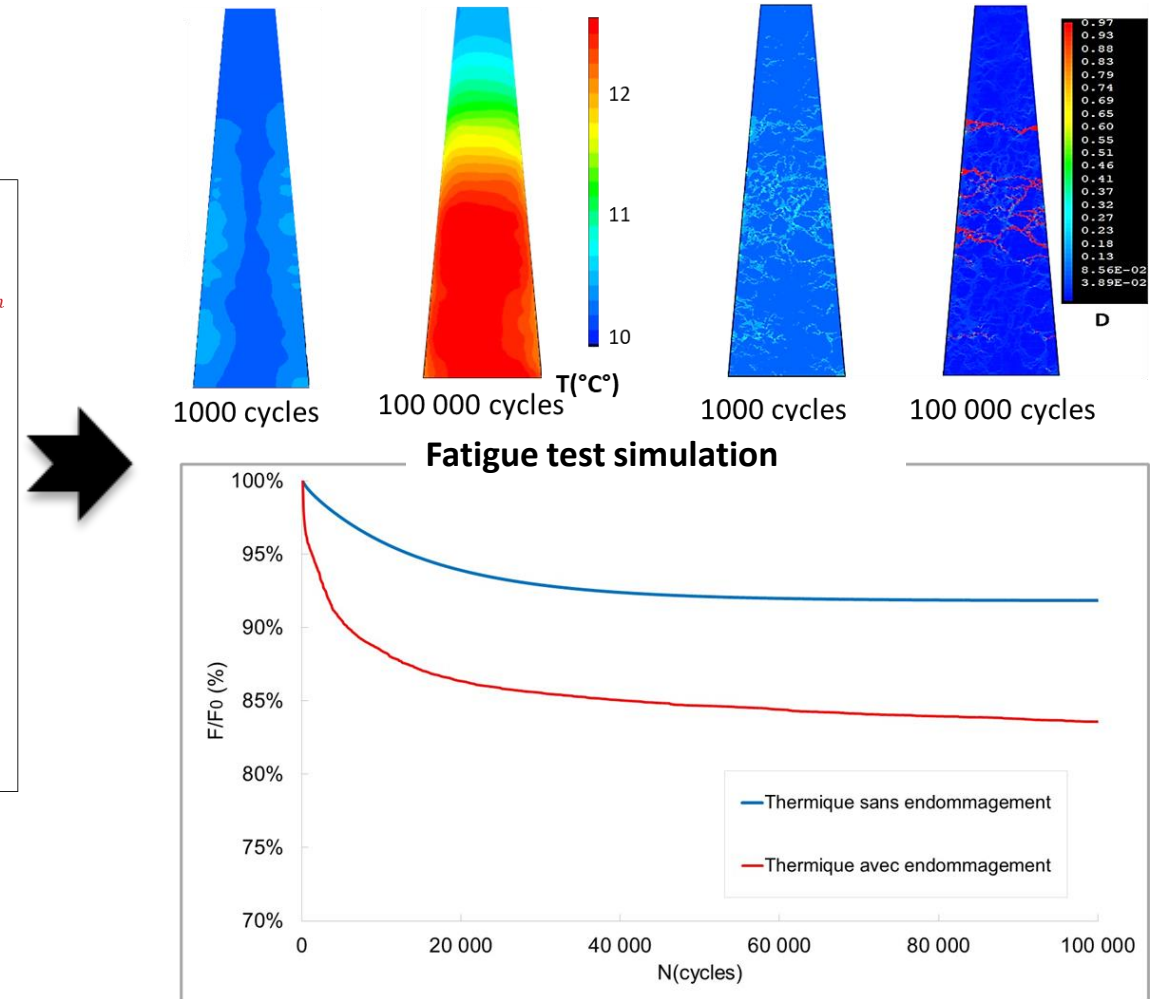
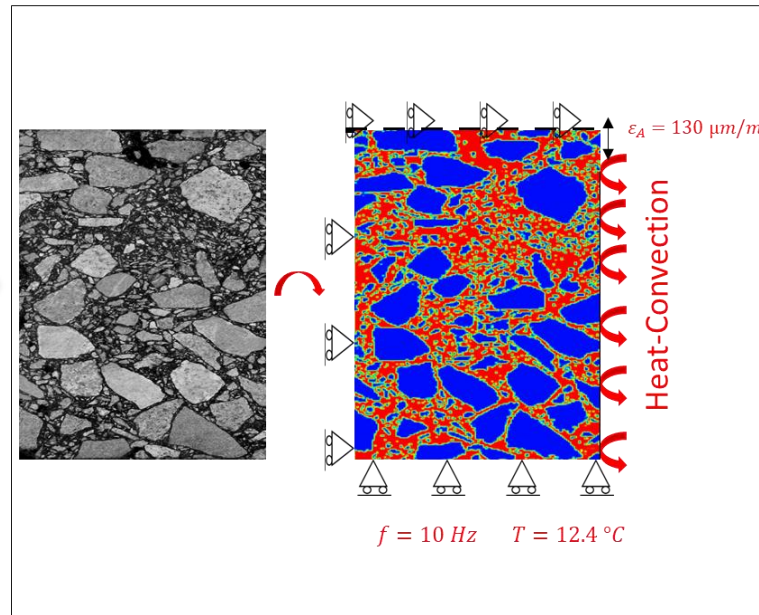


► Heterogeneous modelling of asphalt mix fatigue:

Thermodynamic approach



Heterogeneous modelling



L'exploitation
et la maintenance
des infrastructures



ANR MoveDVDC Project

Findings and perspectives

P.Hornych – Gustave Eiffel University (UGE)

Binder study

- Laboratory ageing methods for binders alone (RTFOT, PAV) compared with extracted binders (site and asphalt mix production + RILEM)
- Better description of binder ageing (in situ gradient) and kinetics - In situ ageing situated between RTFOT and RTFOT + PAV levels
- Several proposed criteria for estimating the ageing level

Asphalt mix study

- Approach for distinguishing between ageing and damage (comparison of trafficked/untrafficked materials)
- Protocols for on-site sampling and production of laboratory samples of various shapes
- Demonstration of the limitations of normative testing on site samples damaged over “time”
- Development of innovative tests to define damage and fracture phenomena, applicable to site samples and laboratory-produced materials.
- Better description of the evolution of mechanical properties with ageing
- Links between binder ageing level – mechanical properties of asphalt mix in certain tests to be further explored using the database.

Development of a model for asphalt mixes which takes into account fatigue, to be tested to take account of ageing

Very large database of binder and asphalt mix behaviour including different ageing levels

Work required beyond the project: further analysis of the database



3 PhD theses completed as part of the MOVEDVDC project

- **Soufyane Benaboud**



Assessment of ageing and damage of bituminous materials using heterogeneous modelling and acoustic measurements

Defended on 13 May 2022

- **Rodrigo Siroma**



Experimental and theoretical methods for assessing pavement service life based on the analysis of extracted binders

Defended on 1 September 2022

- **Léo Coulon**



Modelling the effects of ageing and fatigue on the residual behaviour of pavement materials

Defended on 12 July 2023

27/09/2022



Binder study

- [1] Siroma, R., Nguyen, M. L., Horny, P., Lorino, T. and Chailleux, E.(2021). **Clustering aged bitumens through multivariate statistical analyses using phase angle master curve.** *Road Materials and Pavement Design*, vol. 22, no. S1: EATA 2021, p. 51 – 68.
- [2] Siroma, R., Nguyen, M. L., Horny, P., Chailleux, E. (2022). **A literature review of bitumen aging: from laboratory procedures to field evaluation.** *ASTM Journal of Testing and Evaluation*, vol. 50, no. 2 (March/April 2022): 1023–1044.
- [3] Siroma, R., Nguyen, M. L., Horny, P., Lorino, T., Hung, Y., Nicolai, A., Ziyani, L. and Chailleux E. (2022). **Molecular Agglomeration Index (MAI): Quantification of the Incidence of Asphaltene Molecular Agglomeration in Aged Asphalt Binders Through Rheological Measurements.** *Transportation Research Record*.

Asphalt mix study

- [4] Benaboud, S., Takarli, M., Pouteau, B., Allou, F., Dubois, F., Horny, P. and Nguyen, M. L. (2021). **Fatigue Damage Monitoring and Analysis of Aged Asphalt Concrete Using Acoustic Emission Technique.** *Road Materials and Pavement Design*, vol. 22, no. S1 : EATA 2021, p. 592 – 603.
- [5] Benaboud, S., Takarli, M., Pouteau, B., Allou, F., Dubois, F., Horny, P. and Nguyen, M. L. (2021). **A New Analysis of Fatigue Test for Bituminous Mixtures using Fourier Series Fitting and Acoustic Emission Measurements.** *Construction and Building Materials*, 301.

Modelling

- [6] Coulon, L., Koval, G., Chazallon, C. and Roux, J.-N. (2021). **Analytical modelling of thixotropy contribution during T/C fatigue test of asphalt concrete with the VEnoL model.** *Road Materials and Pavement Design*, vol. 22, no. S1: EATA 2021, p. 536 – 559.
- [7] Coulon, L., Koval, G., Chazallon C. and Roux, J.-N. (2023). **Analytical modelling of complex stiffness modulus test in direct tension-compression on asphalt concrete and non-linearity effect due to strain amplitude.** *Road Materials and Pavement Design*, vol. 24, no. 1, p. 216 – 246.

